





Operator's Manual

Ipump Pain Management System Operator's Manual

Product Code: 2L3107 2L3107K

Software Versions: 2.03.00

Note: Before operating this pump, the user should carefully read this manual to fully understand how the pump functions and to ensure its safe and proper operation.

Notice

There are risks associated with using anything other than the recommended sets with this device. Sets designated for use with this device are listed in "Accessories, Disposables, and Recommended Sets," 8-1. Baxter's warranty on this device will be null and void, and Baxter will assume no responsibility for incidents that may occur if the product is not used in accordance with product labeling.

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Meaning of the CE Mark Symbol

- **CE**
- This symbol represents adherence to Medical Device Directive (MDD) 93/42/EEC.
- ²³ The electromagnetic compatibility (EMC) requirements are part of the essential requirements of the MDD.
 - Device: Ipump Pain Management System
 - Catalog Number:

REF 2L3107K

Manufacturer:



Manufactured by an affiliate of: Baxter Healthcare Corporation Deerfield, IL 60015 USA

Made in Singapore

Authorized representative:

EC REP

Baxter S.A. B-7860 Lessines, Belgium



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Ipump Pain Management System Operator's Manual

Chapter 1. Product Overview

The Ipump Pain Management System (hereafter referred to as the "pump") is indicated for the controlled delivery (continuous, intermittent, and continuous plus intermittent) of analgesic, sedative, and anesthetic solutions through clinically acceptable routes of administration including intravenous, subcutaneous, and epidural, and for regional (local) analgesia applications.

This lightweight, compact pump can be battery operated for portability or connected to an AC power source for stationary use. A specially designed optional locking pole-mounting clamp allows the pump to be attached to a standard IV pole. With the pole clamp removed, the pump can be placed into a comfortable carrying case.

Key Features

The pump's key features include:

- Air sensor
- Preventive maintenance alert
- Multilanguage interface
- Detailed history display and printout capability
- Ability to transfer configuration data via a serial port to another pump
- Upstream and downstream occlusion detectors
- Programmable limits for Patient Controlled Analgesia (PCA) doses

Programming Options

The pump can be programmed to provide:

■ PCA, Basal and PCA (Basal+PCA), or Continuous infusions

 \blacksquare Infusion rates in mL, mg, and μg

- Physician-prescribed values for the desired therapy
- Clinician- or institution-selected operating limits

When the pump is programmed for PCA, the patient has the option of self-administering analgesic medications on an as-needed basis. The Basal+PCA programming option combines this patient-controlled method with a minimum continuous dose.

Record Management

The pump tracks the programming, time, and history of each infusion. All of this data is retained in the memory of the pump's microprocessor when the pump is off.

The pump is equipped with a real-time clock that provides the correct date and time for record management. The date and time are displayed on the screen and included on any printouts generated by using the optional printer.

Security

For patient security, the pump may be configured to require the:

- Insertion of a key in the cover lock (KEY ONLY)
- Entry of a security code before programming or changing the prescription (CODE ONLY)
- Both key insertion and code entry (KEY+CODE) the factory default configuration

Note: If the pump is configured to require only the entry of a security code, the cover that holds the IV bag is optional.

Note: Use of security features, such as KEY+CODE, should be governed by individual care site policies and regulations regarding the use of controlled substances.

Organization of This Manual

This manual is designed for use by trained health care professionals.

! WARNING !

This manual is intended for clinicians only. Do not permit patients to have access to this manual. Do not disclose the pump's security codes to patients.

The chapters of this manual provide the following information:

- Chapter 2 Ipump Pain Management System Description covers what is included in the shipping package and the components of the pump.
- Chapter 3 Setting Up the Pump describes how to install the pump battery, load and prepare the tubing set, mount the pump on a pole, set up connections, and remove the cover.
- Chapter 4 Configurable Options lists the factory-set options and how to reset these values.
- Chapter 5 Using the Pump contains step-by-step instructions for setting up prescriptions, starting and stopping infusions, and accessing and reviewing a patient's prescription history.
- Chapter 6 Alerts and Alarms provides an alphanumeric list of the alert and alarm messages that may occur and how to resolve them.
- Chapter 7 Preventive Maintenance contains references on conducting functional checks and storage procedures and authorized service center contacts.
- Chapter 8 Accessories, Disposables, and Recommended Sets contains a list of accessories, including bags and sets, that can be used with the pump.
- Chapter 9 Technical Specifications contains a list of the pump's physical and operational specifications.
- Chapter 10 Electromagnetic Compatibility Statement identifies the EMC standards to which the pump was subjected, the test levels and levels met, and general EMC guidance.
- A Glossary and an Index are included to assist in using the pump and this manual.

Safety Summary

General Information

Although the pump has been designed and manufactured to exacting specifications, it is not intended to replace trained personnel in the supervision of pain management infusions.

This product is classified by Underwriters Laboratories Inc. with respect to electric shock, fire, and mechanical hazards only in accordance with UL 2601-1 (UL 60601-1), Second edition, and CAN/CSA C22.2 No. 601.1. In accordance with these documents, and in accordance with international standard IEC 60601-1 (1988-12) Medical Electrical Equipment — Part 1: General Requirements for Safety, the pump is classified as:

- Class II, internally powered
- Type CF
- Drip-proof (IPX1)
- Not suitable for use with flammable anesthetic mixtures with air, oxygen, or nitrous oxide
- Continuous operation

Before operating this pump, the user should carefully read this manual to understand fully how the pump functions and to ensure its safe and proper operation. This manual has been developed with consideration of the requirements in the Collateral Standard IEC 60601-2-24, First Edition 1998-02, Medical Electrical Equipment, Part 2-24: Particular Requirements for the Safety of Infusion Pumps and Controllers.

When disposing of this device or the sets designed for use with the device, follow local regulations and guidelines.

Serial Number Format



Label Symbol Definitions

Label	Description
IPX1	Drip-proof equipment: enclosed equipment protected against dripping fluids.
AC 🔀	Connection port for the AC to DC converter/adapter.
CUSSIA CUSSIA STO MEDICAL EQUIPMENT CANCEA C222 No. 801.1	This product is classified by Underwriters Laboratories Inc. with respect to electric shock, fire, and mechanical hazards only in accordance with UL 2601-1 (UL 60601-1), Second edition, and CAN/CSA C22.2 No. 601.1.
C € 0123	The symbol of conformity to the Council directive 93/42/EEC. EU Authorized Representative: Baxter S.A. B-7860 Lessines, Belgium
\triangle	CAUTION, Consult Accompanying Documents (Read the operator's manual for complete instructions before using this device.)
	Type CF applied part. *

* The "Type CF Applied Part" symbol indicates the level of electric shock protection for the patient-contacting parts such as the PCA button and the IV set. UL/EN 60601-1 defines Type CF as providing greater protection than Type B or Type BF.

	Electrostatic Sensitive Devices
AT A	(The pins of the PRINTER/COMM connector are subject to Electrostatic Discharge and should not be touched. Refer to page 10-7 for additional information.)
	Symbol (WEEE 2002/96/EC) Crossed-out wheeled bin
	 For product disposal, ensure the following: Do not dispose of this product as unsorted municipal waste. Collect this product separately. Use collection and return systems available to you.
	Bar below bin
	• Product distributed after August 13, 2005.
	For more information on return, recovery, or recycling of this product, please contact your local Baxter representative.
	Manufacturer
EC REP	Authorized Representative in the European Community
REF	Catalog Number
SN	Serial Number

Definitions

The safety and information labels included in this manual are defined as follows:

- Warning messages indicate a possible hazard that, if not avoided, could result in severe personal injury or death.
- Caution messages indicate a problem or unsafe practice that, if not avoided, could result in minor or moderate personal injury or product or property damage.
- Note messages provide information that supplements the accompanying text.

Warnings



This manual is intended for clinicians only. Do not permit patients to have access to this manual. Do not disclose the pump's security codes to patients.



The pump has been configured with factory defaults. Please verify the appropriateness of the pump configuration for your institution prior to initial use. See "Configurable Options," 4-1, for more details.



Baxter will assume no responsibility for incidents that may occur if the product is not used in accordance with product labeling.



Always read and follow the instructions which accompany the source container and the administration sets you are using. Carefully follow any label copy instructions for loading, removing, and reloading the set, as well as the recommended set change interval. For optimal pump performance, set use should not exceed the change interval shown on the set's label copy or 72 hours, whichever is less.



For infection control purposes, consider the set change interval recommended by the United States Centers for Disease Control and Prevention (CDC), your institution's guidelines, and the instructions provided with the administration set, using whichever is most appropriate. Only use sets manufactured by Baxter as specified in "Accessories, Disposables, and WARNING ! Recommended Sets." 8-1.



To reduce the risk of stored fluid being infused after a downstream occlusion occurs, relieve the pressure by disconnecting the system above the occlusion before freeing the occlusion.

WARNING !

The tubing set MUST NOT be connected to the patient while priming.

WARNING !

When the Upstream Occlusion Detection feature is enabled, and the automatic upstream occlusion test is performed, the pump may withdraw up to 0.03 mL of fluid and subsequently deliver up to 0.09 mL of fluid at the end of the test period. If these volumes are clinically significant for the patient, please take appropriate measures. See "Upstream Occlusion Testing." 5-18, for more details.

WARNING !

When infusing at low flow rates (less than 0.5 mL/hr), the pump may not detect air in the tubing. In addition, when infusing at low flow rates (less than 0.5 mL/hr), and there is an upstream occlusion, it is possible for the pumping mechanism to pull air through the tubing wall and into the fluid path of the set. For infusion routes where air in tubing may be clinically significant for the patient, Baxter strongly recommends the use of administration sets containing an air eliminating filter. See "Accessories, Disposables, and Recommended Sets," 8-1, for a list of air eliminating administration sets available for this pump.

Clamp tubing distal to the pump before opening the tubing door or troubleshooting any pump connected to a patient.

! WARNING !

Do not use in the presence of flammable anesthetics.



Epidural administration of drugs other than those indicated for epidural use could result in serious injury to the patient.

- Epidural administration of anesthetics is limited to short-term infusion (not to exceed 96 hours) with indwelling catheters specifically indicated for short-term anesthetic epidural drug delivery.
- Epidural administration of analgesics is limited to use with indwelling catheters specifically indicated for analgesic epidural delivery.
- To prevent the infusion of drugs not indicated for epidural use, do not use IV administration sets incorporating injection sites during epidural delivery.
- It is strongly recommended that the pumps programmed for epidural drug delivery be clearly differentiated from those programmed for other routes of administration.

! WARNING !

Hospital protocol for the management of high alert medications must be followed with this device.

! WARNING !

To help prevent medication errors, Baxter recommends that both the clinician programming the pump and another clinician check the accuracy of prescription and programming information before the infusion is started.

! WARNING !

Hospital and nursing protocols for the prescription and delivery of narcotic analgesic drugs, including the education, monitoring, and care of patients receiving such drugs, must be followed when dispensing narcotic analgesic drugs to patients using this device.

! WARNING !

Patients receiving narcotic analgesic drugs with any patient-controlled analgesia (PCA) pump should be instructed in the proper use of the device. Instructions should include that only the patient or a licensed healthcare practitioner may operate the PCA button, unless the prescribing physician authorizes a lay caregiver to do so. Without physician authorization, operation of the device by all other persons is prohibited.



When using this pump, periodic patient monitoring must be performed to ensure that the infusion is proceeding as expected. The pump is capable of developing positive fluid pressures to overcome widely varying resistances to flow such as resistance imposed by small-gauge catheters, filters, or intra-arterial infusion. The pump is designed to stop fluid flow when an alarm occurs, but it is neither designed nor intended to detect infiltrations and will not alarm under infiltration conditions.

! WARNING !

This pump should be used only with the Baxter accessories specified for it. There are risks associated with using anything other than the recommended accessories with this pump. Accessories designated for use with this pump are listed in "Accessories, Disposables, and Recommended Sets," 8-1.



The pump has not been tested for use in the vicinity of magnetic resonance imaging (MRI) equipment or ESU equipment. The pump may malfunction and cease to operate.



To avoid personal injury, ensure that the IV pole is stable and secure. Ensure that the pole can support the pump, along with any other devices, without tipping or falling. The pole diameter should be between 1.3 and 3.2 cm (0.5 and 1.25 inches).

Cautions

CAUTION

In the US, use of this pump is restricted to sale or use by, on the order of, or under the supervision of a qualified physician.



There are no internal user serviceable parts or adjustments.



When using the optional AC adapter, use earth-grounded AC outlets only. When grounding reliability is in doubt, the equipment should be powered by its battery.



Variations in epidural catheter sizes can cause downstream occlusion alarms. If an occlusion alarm occurs with no visible occlusion, change to a larger diameter and/or shorter catheter. If occlusion alarms continue, contact your nearest authorized service center.

CAUTION

Do not use sharp objects to press keys.

CAUTION

The time to detect occlusions increases proportionally with a decrease in flow rates. At flow rates below 0.5 mL/hr, an occlusion may not be detected. Baxter recommends that extra care be taken to ensure that neither the tubing nor the bag are pinched, twisted, or occluded.

CAUTION

The pump can be configured with the upstream occlusion detection disabled. If this feature is disabled, Baxter recommends that extra care be taken to ensure that neither the tubing nor the bag are pinched, twisted, or occluded.



This pump has configurable options. Operating modes and input parameter selections may vary as a function of the selected configuration.

CAUTION

As with all medical electronic equipment, exercise care to avoid exposing this pump to powerful sources of electromagnetic interference. This device design has been tested to current U.S. and European standards and guidelines for medical devices. The pump was not found to be affected adversely by these susceptibility tests and will perform safely. The pump's emissions also were found to be acceptable. Using the pump near operating equipment that radiate high-energy radio frequencies (such as electrosurgical/cauterizing equipment, two-way radios, or cellular telephones) may cause false alarm conditions. If this happens, reposition the pump away from the source of interference or turn off the pump.

CAUTION

Use only accessory equipment complying with the pump's safety requirements; failure to do so may lead to reduced safety levels of the resulting system. Consideration relating to accessory choice shall also include the use of the accessory in the patient vicinity, and evidence that the safety certification of the accessory has been performed in accordance with the appropriate UL2601-1 (UL 60601-1) or IEC 60601-1 and/or IEC 60601-1-1 harmonized national standard.

CAUTION

Use this product for its intended use as described in this manual. Do not use attachments not recommended by the manufacturer. If interconnection with other infusion systems and/or parallel infusion is desired, make sure a recommended Anti-Reflux Y-Site Extension Set (2L3506) or a set containing an integral Y-Site (2L3525, 2L3526, or 2L3527) is used to prevent back flow. Follow the cleaning schedule and methods defined in "Preventive Maintenance," 7-1, to ensure

CAUTION

the proper maintenance of the pump.

CAUTION

Any equipment connected to the pump through the PRINTER/COMM port must conform to the electrical safety requirements of IEC 60601-1.

CAUTION

When attaching the pump to an IV pole, ensure that it has been clamped securely.

CAUTION If the pump is attached to an IV pole, ensure that the device is mounted where the main body is easily accessible and the IV administration set can be installed in the loading mechanism without stretching or kinking the tubing.

Notes

- Note: In the US, grounding reliability can be achieved only when this equipment is connected to an earth-grounded receptacle marked "Hospital Grade." When grounding reliability is in doubt, the equipment should be battery powered.
- **Note:** The pump may be configured to the specific needs of the operator or institution. See the *Ipump Pain Management System Global Configuration Manual* for further information.

Note: Baxter requests that parties acquiring this device:

- Promptly report receipt of this device to Baxter.
- Report the device's purchase, receipt in trade, return after sale, loss, destruction, or retirement.
- If this is an initial purchase from Baxter, returning a signed copy of the packing list to Baxter will fulfill this request. Contact your local Baxter service facility for additional information.

Note: No natural latex was used in the manufacture of this pump.



Chapter 2. Ipump Pain Management System Description

This section will acquaint you with the various components of the pump, including the:

- Ipump Pain Management System Package Contents
- Pump Components
- Pump Key Pad
- Action Keys
- Pump Symbols
- LCD Symbols

Ipump Pain Management System Package Contents

When the pump arrives, check to make sure that you have all the required parts, which should include the:

- Ipump Pain Management System
- 250E Cover
- Key(s)
- PCA Cord and Button
- Pump Carrying Case
- Operator's Manual(s)
- Configuration Manual

If you need to connect the pump to an electrical power source, you will also need a Baxter AC adapter, which is sold separately. (See "Accessories, Disposables, and Recommended Sets," 8-1.)





Pump Components

The pump is a linear peristaltic pump that consists of a:

- Key pad for programming
- Container (cover) that holds the fluid bag in place and can be locked
- Tubing door that holds the tubing in place and protects it
- Battery compartment to hold the battery
- AC Power port
- Printer port
- PCA port



Figure 2-2 Pump Key Pad

Pump Key Pad

Note: When operating on battery power only, after a period of inactivity the back light and key pad are deactivated to save energy. Press any key other than the **START** key once to reactivate the back light and key pad, then press the desired action key(s).

Action Keys

Table 2-1 Action Keys

Action Key	Description	
() ON/OFF	The ON/OFF key powers up and powers down the pump. Press this key once to power on the pump. Press this key twice to power off the pump. For more detailed information, see "Turn On the Pump," 5-5, and "Turn Off the Pump," 5-6.	
	The left (\Leftarrow) and right (\Rightarrow) arrow keys move the cursor (\uparrow) on the LCD to the left and right.	
	The scroll $(\hat{\uparrow})$ key displays the next available option or scrolls through the digits 0-9 at the cursor's $(\hat{\uparrow})$ current position on the LCD. Press and hold the key to increase the scrolling speed.	
Enter	The Enter key sets the value displayed on the LCD.	
Table 2-1	Action Keys — continued	ł
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Action Key	Description
	The START key begins the operation of the pump and can also be configured to act as a PCA button. If all of the required programming values have been entered, the START key initiates the infusion.
(<u>START</u>)	Following the resolution of certain alerts or alarms, pressing the START key resumes the infusion if the condition no longer exists.
STOP	The STOP key must be pressed twice in 1 second to stop the operation of the pump. After you press the STOP key, you can press the ON/OFF key to turn the pump off.
History	The History key displays the infusion history on the LCD.
C / Clear X/Silence	The Clear/Silence key either clears the data shown on the LCD or silences an alert or alarm signal generated by the pump.



Pump Symbols Table 2-2 Pump Symbols

Symbol	Description
ģ	The Alert Light Emitting Diode (LED) flashes red if it is activated by an alert or an alarm.
•	The green Infusing LED flashes intermittently when the pump is operating normally.
	The printer/communication port is an RS232-compatible port (connection) for a printer adapter.
AC 🔀	The AC adapter port is used to plug in a Baxter AC adapter approved for use with the pump.
Â ÞCA	The PCA port is used to connect the PCA cord, which is attached to the PCA button.

LCD Symbols

Symbol	Description
	When the 9-volt battery appears on the screen, it is the primary power source.
¥	If an electrical plug is displayed, the pump is powered by an AC adapter.

Chapter 3. Setting Up the Pump

The steps required to set up and use the pump include:

■ Installing and changing the battery

■ Connecting the AC adapter

■ Connecting the PCA cord

■ Unlocking and opening the cover

■ Removing or changing the cover

 \blacksquare Preparing, loading, and changing the tubing set and fluid bag

■ Attaching or removing the pump from a pole (optional)

The following sections contain step-by-step procedures for completing these tasks.

Installing and Changing the Battery

When you use the pump, you must install a 9-volt alkaline battery to:

 \blacksquare enable patients to carry the portable pump, and

ensure that the pump continues to operate during a power outage.

This section covers how to install the battery and how to replace it when necessary.

Note: If all power sources have been disconnected or are not functioning, the pump will emit a chirping sound and the red LED will flash for a short period of time to notify the user that no power source is available. To silence the chirp, press the **Clear/Silence** key.

Install the 9-volt Alkaline Battery

CAUTION Do not use zinc-air, ni-cad, or any other rechargeable batteries with the Ipump Pain Management System.

- 1. Open the battery compartment by sliding the battery latch door on the top of the pump in the direction of the arrow (see Figure 3-1) and then lifting the latch door.
- 2. Check the (+) and (-) labels inside the battery compartment to determine the correct placement of the battery.
- 3. Insert the battery with the poles down into compartment, close the battery door, and slide it back to the original position.



Figure 3-1 Inserting the Battery

Change the Battery

The 9-volt alkaline battery should be changed regularly. If battery voltage drops below the required level:

- A LOW BRTTERY alert will appear on the pump's screen,
- The red *Alert* and green *Infusing* LEDs will flash, and
- An audible alert will sound.

You must do one of the following before changing the battery as described in "Install the 9-volt Alkaline Battery," 3-2:

- If the pump is powered by the AC adapter, you can replace the battery at any time without interrupting operation. During the battery change, the pump will display the PCA message and the BATTERY MISSING alert, but will not interrupt service.
- If the pump is battery-operated and the infusion has not been started, press **Enter** to acknowledge the alert and replace the battery (the pump turns off during the battery change). Then, turn the pump on and re-enter the prescription after the power-on self test as described in "Using the Pump," 5-1.

■ If the pump is battery-operated and the infusion has been started, stop the pump by pressing **STOP** twice in one second and replace the battery (the pump turns off during the battery change). Then, turn the pump on. The pump will retain the prescription and therapy history.

To resume the infusion, press **START** at the PUMP READY PRESS START or PUMP READY START OR CLEAR screen after the power-on self test runs. The infusion will resume after the memory test and upstream occlusion test (if the pump is configured for upstream occlusion detection) are complete.

If the pump is configured as CODE ONLY, the SELECT ACTION options may be accessed prior to resuming the infusion; press **Clear/Silence** at the PUMP READY START OR CLEAR screen after the power-on self test runs. See "Restarting the Infusion," 5-33, for more information.

Note: Always follow manufacturer's recommendations and applicable local regulations when using or disposing of batteries.

Connecting the AC Adapter

The AC adapter must be used to plug the pump into an AC electrical power source. The 9-volt alkaline battery must be inserted in the battery compartment as a backup power source in the event of AC power interruption and to allow patient ambulation.

To use the AC Adapter:

- 1. Make sure the 9-volt alkaline battery is inserted in the battery compartment. See "Insert the Battery," 3-3.
- 2. Plug the AC adapter into an AC outlet before connecting it to the pump. (This helps prevent an alarm condition that may occur when the pump's battery is low and the AC adapter is plugged into the pump before it is plugged into the AC outlet.)
- **Note:** If the alarm condition occurs, turn the pump OFF and then ON again and reprogram the infusion.
- 3. Align the red dot on the connector with the red dot on the AC connector port (see Figure 3-2). If these dots are not lined up, the connector will not seat firmly in the port.
- 4. Insert the AC adapter cable connector into the pump's AC port.



Baxtes

5. To disconnect the AC adapter from the pump, pull back on the connector ring to release the locking mechanism, then disconnect the connector.

CAUTION The locking mechanism *must* be released before disconnecting the AC adapter connector. Failure to do so will result in damage to the connector.

Align red dots on AC Adapter

Baxte

and Connector Port

Connecting the PCA Cord

The PCA button is attached to the PCA cord. The pump can be configured to start a PCA infusion by using:

■ Only the PCA button, or

■ Either the PCA button or the **START** key.

If the pump is configured for use only with the PCA button, failure to connect the PCA cord after programming for the PCA or Basal+PCA mode will generate the alert message PCA BUTTON NOT CONNECTED when the infusion is started.

The PCA button is **not required** if the pump is programmed to operate in Continuous mode.

The PCA button is **required** if the pump is programmed to operate in the PCA or Basal+PCA mode with a non-zero PCA dose.

The PCA button is **not required** if the pump is programmed to operate with a 0.0 mL PCA dose in the Basal+PCA mode.

! WARNING !

Patients receiving narcotic analgesic drugs with any patient-controlled analgesia (PCA) pump should be instructed in the proper use of the device. Instructions should include that only the patient or a licensed healthcare practitioner may operate the PCA button, unless the prescribing physician authorizes a lay caregiver to do so. Without physician authorization, operation of the device by all other persons is prohibited.

To connect the PCA button:

1. Plug the PCA cord into the PCA connector on the pump and gently press the cable into the retaining clip.



Figure 3-3 PCA Cord Connection Through the Retaining Clip

2. Make sure the PCA cord and plug are installed as shown in Figure 3-4.



Unlocking and Opening the Cover

- 1. If the pump is attached to a pole, remove it as described in "Remove the Pump from the Pole," 3-23.
- 2. Place the pump face down.
- 3. If the cover is locked, insert and push in the key, then rotate it one-quarter turn counterclockwise. Then, open the cover. The key will remain in the lock whenever the cover is unlocked. To lock the cover, insert and push in the key, then rotate it one-quarter turn clockwise (see Figure 3-5).

Removing or Changing the Cover

The highest level of drug security is attained by programming the combination of KEY+CODE and using the cover. However, if the pump is configured for CODE ONLY, the cover may be removed completely.

- 1. To remove or change the cover, unlock the cover (if necessary) and open it as described above.
- 2. Place the pump face down.
- 3. Detach the cover (and hinge cover, if removing the 250E bag cover) from the pump by removing the three screws on the hinge assembly (see Figure 3-6). Store the cover and hinge cover for future use.

Note: The hinge cover is for use with 250E bag covers only.

4. Attach the new cover, if desired, by aligning the hinge assembly and replacing the three screws.



Unlock the cover.







Remove the three screws that secure the hinges.

Make sure that you line up the hinges when you reattach the fluid bag cover.

Preparing, Loading, and Changing the Tubing Set and Fluid Bag

During the preparation of the fluid bag and tubing set, you must use aseptic technique, follow hospital guidelines for changing bag sets, and follow the directions for the fluid bag provided by the manufacturer. The pump may be used with several types of fluid bags, including:

- Baxter 100 mL or 250 mL bags, or
- Viaflex or IntraVia containers, or similar fluid bags up to 500 mL

IWARNING! This pump should be used only with the Baxter accessories specified for it. There are risks associated with using anything other than the recommended accessories with this pump. Accessories designated for use with this pump are listed in "Accessories, Disposables, and Recommended Sets," 8-1.

The following directions are provided to assist you in using the different types of bags in the pump. These directions cover:

- Loading the Tubing Set
- Filling and Loading the Fluid Bag
- Changing the Tubing Set and/or Fluid Bag

Loading the Tubing Set

- 1. Unlock and open the cover as described in "Unlocking and Opening the Cover," 3-10.
- 2. Release the tubing door by sliding the silver latch toward the side of the pump as indicated by the arrow.
- 3. Open the tubing door by pulling it down.
- 4. Load the tubing set into the groove in the tubing door. Ensure the sensor tab (see **INSET**) is properly positioned.

! WARNING !

Only use sets manufactured by Baxter as specified in "Accessories, Disposables, and Recommended Sets," 8-1.

WARNING! Avoid getting any liquids on the tubing set, inside the tubing door, or in the tubing channel. Air sensor functioning could be compromised or permanent damage may result.



Ensure that the set is oriented as shown in Figure 3-7 and Figure 3-8. The pump will not work if the sensor tab is missing or misaligned.





5. Ensure that the set's longer tubing segment exits the side of the pump. The shorter segment must follow the curved groove, exiting behind the pump for attachment to the bag (see Figure 3-8).

When closing the bag cover, ensure that neither the tubing nor the bag are pinched, twisted, or occluded. Run your fingers around the edges of the bag cover to ensure that no part of the bag or tubing is pinched in the cover. Do not force the bag cover closed if it appears to be obstructed. Clear any obstruction and then close the bag cover.



Figure 3-8 Tubing Set Correctly Positioned

6. Close and latch the tubing door as follows. Slide the silver latch toward the side of the pump as indicated by the arrow, close the tubing door, and release the latch so that it returns to its original position.

To avoid pinching the tubing, do not let the tubing fall out of the groove when you are closing the tubing door. Failure to latch the tubing door will prevent the cover from closing.

! WARNING !

CAUTION

Failure to latch the tubing door properly and completely may result in a no flow condition.

! WARNING !

If the tubing is pinched by the closed tubing door, resistance to flow may increase and fluid delivery to the patient may be compromised. If this occurs, open the bag cover, reseat the tubing and check the tubing door for proper closure, close the bag cover, then restart the pump.

Note: Whenever the pump is stopped, it automatically closes off the tubing to reduce the risk of a free flow condition. When the tubing is removed from the pump, the anti-siphon valve on the set reduces the risk of a free flow condition when used in accordance with the set's instructions.

Filling and Loading the Fluid Bag

CAUTION

All luer-lock connections must be properly tightened. Over tightening may crack the luer and cause leakage.

CAUTION

Follow any directions provided by the manufacturer of the fluid bag being used.

- 1. Open the package and carefully remove the bag.
- 2. For Baxter empty luer-lock 100 mL or 250 mL bags:
- **Note:** Do not confuse the nonvented cap (which is supplied in its own package) with the cap attached to the outlet tubing. The cap attached to the outlet tubing is not airtight and will not prevent fluid leakage.
 - Fill a sterile syringe with the solution to be placed in the bag.
 - Remove and discard the cap from the outlet tubing of the bag.
 - Connect the syringe to the female luer-lock fitting on the bag's outlet tubing. (Do not use a needle.)

- Inject the solution into the bag. If necessary, refill the syringe and repeat the process. (The bag will hold approximately 100 mL or 250 mL, depending on the bag selected.)
- Remove all air from the bag by aspirating with the syringe, and then remove the syringe.
- If the bag is being used immediately, do not use the nonvented cap. Connect the luer-lock fittings between the bag and the pump tubing set. (The bag must be connected to the shorter segment of the tubing set.)

If the bag is being stored for later use, connect the nonvented cap to the bag after the bag is filled.

For Baxter Viaflex, IntraVia, or similar spike fluid bags:

- Add any additional drug/diluent to the bag using a syringe and needle appropriate for the injection port of the bag. Mix or shake the bag to dilute the drug and solution appropriately.
- Remove all air from the bag by aspirating with the syringe, and then remove the syringe.
- Insert the tubing set spike into the outlet port of the bag. Ensure that the spike is inserted up to the ridge on the spike.

WARNING ! To help prevent injuries, always follow your facility's policies and procedures when using and disposing of needles.

 Remove the air from the remainder of the tubing set by following the procedure in "Prime the Tubing Set," 5-16.

WARNING ! The tubing set MUST NOT be connected to the patient while priming.

4. Connect the distal end (longer segment) of the pump tubing set to the patient's access site, making certain that the luer-lock connection is properly tightened.

Note: To prevent upstream occlusions, open any optional clamp on the bag upstream of the pump before starting the infusion.

- 5. After connecting the bag to the pump tubing set, place the tubing in the groove in the tubing door (see "Loading the Tubing Set," 3-14) then close the tubing door.
- 6. Verify that the tubing door is properly closed and latched.

WARNING ! Failure to latch the tubing door properly may result in a no flow condition.

 For Spiked Bag & Set Loading: Take the spiked bag and fold it about 1/3 of the way from the spike port. Place the bag in the cover with the set pulling across the hinge of the pump and the spike pointing towards the lock or upper corner above the lock (see Figure 3-9).
 For Luer Lock Bag and Set Loading: Place the Luer Lock bag in the cover with the Luer Lock connector.

For Luer Lock Bag and Set Loading: Place the Luer Lock bag in the cover with the Luer Lock connector closest to the pump (see Figure 3-9).

8. Pull the pump body over the bag cover making sure the set is not pinched in the cover in any way.



Figure 3-9 Placing the Bag in the Cover

CAUTION

When closing the bag cover, ensure that neither the tubing nor the bag are pinched, twisted, or occluded. Run your fingers around the edges of the bag cover to ensure that no part of the bag or tubing is pinched in the cover. Do not force the bag cover closed if it appears to be obstructed. Clear any obstruction and then close the bag cover.

9. Close and lock the cover, taking care not to pinch the bag or tubing. If the tubing is pinched, an alarm will

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sound after the pump is started. If the cover cannot be closed and locked, check the tubing door to be certain it is closed completely.





If the tubing is pinched by the closed tubing door, resistance to flow may increase and fluid delivery to the patient may be compromised. If this occurs, open the bag cover, reseat the tubing and check the tubing door for proper closure, close the bag cover, then restart the pump. The time to detect occlusions increases proportionally with a decrease in flow rates. At flow rates below 0.5 mL/hr, an occlusion may not be detected. Baxter recommends that extra care be taken to ensure that neither the tubing nor the bag are pinched, twisted, or occluded.

Changing the Tubing Set and/or Fluid Bag

- 1. Follow the instructions given in "Loading the Tubing Set," 3-14, and "Filling and Loading the Fluid Bag," 3-16, to prepare and install the bag and tubing set.
- Complete the tasks in the "Action" column of the procedure "Changing the Prescription During Infusion," 5-35, *except* select FLUID VOLUME at the SELECT ACTION prompt.
- 3. Enter the correct fluid volume and prime the tubing set, if required (see "Prime the Tubing Set," 5-16).

WARNING ! The tubing set MUST NOT be connected to the patient while priming.

4. When the pump displays the PUMP READY prompt, press **START** to restart the infusion.

Attaching or Removing the Pump From a Pole (Optional) Attach the Pump to a Pole

- Align the pole-mounting clamp below the slide bracket on the 1. back of the pump.
- 2. Slide the clamp toward the top of the pump until it stops. Make sure that the two holes on the clamp align with the two smaller holes on the bracket
- 3. To keep the clamp attached to the pump, insert the two enclosed screws through the clamp and into the holes in the bracket.

WARNING ! To avoid personal injury, ensure that the IV pole is stable and secure. Ensure that the pole can support the pump, along with any other devices. without tipping or falling. The pole diameter should be between 1.3 and 3.2 cm (0.5 and 1.25 inches).



Fiaure 3-10 Attaching the Clamp

- 4. Mount the clamp to a stable pole or vertical rail that is 1.3 cm to 3.2 cm (0.5" to 1.25") in diameter and tighten it. If the clamp is detached from the pump, make certain the arrow on the clamp is pointing up.
- **Note:** The pump must be in the clamp before locking the clamp. Failure to do so makes it possible for the pump to be removed without using a key.
- 5. Lock the clamp by inserting the Pole Clamp key (not the Lock Box key), pushing it in, and rotating it clockwise to the locked position.

Although the clamp may be tightened when it is locked, it cannot be loosened enough to remove it.



Remove the Pump from the Pole

- 1. Unlock the clamp by inserting the pole-mounting clamp key into the lock on the housing, pushing the key in, and rotating it counter clockwise to the unlocked position.
- 2. If the clamp has not been screwed onto the pump, slide the pump up and out of the clamp to remove the pump from the clamp. If the clamp has been screwed onto the pump, loosen the clamp by turning the knob counter clockwise to remove both the clamp and the pump from the pole.







Chapter 4. Configurable Options

This chapter lists the configurable features and the initial factory settings available for this device. The factory-set defaults can be modified by authorized personnel to meet customer-specific needs as described in the *Ipump Pain Management System Global Configuration Manual*. The pump's configurable features are categorized as:

- **Preferences** for a particular language, date format, clock type, decimal mark, security method, security code, and identification label (see "Configurable Options -- Preferences," 4-2).
- Limits for the infusion mode, units, dose limit type, max (maximum) PCA dose, max continuous rate, and max bolus dose (see "Configurable Options -- Limits," 4-4).
- Controls for restarting the pump after the bolus and setting the alert silencing time, low-volume alert time, PCA Button status, preventive maintenance alert, upstream occlusion detection, and air detection (see "Configurable Options -- Controls," 4-6).

Preferences	Available Settings	Factory Settings
Language	ENGLISH SPANISH	NONE
	FRENCH	
	GERMAN	
	DANISH/SWEDISH	
	NONE	
Date Format	MM/DD/YY DD/MM/YY YY-MM-DD	MM/DD/YY

Table 4-1 Configurable Options—Preferences

Preferences	Available Settings	Factory Settings
Clock Setting	12 HOUR 24 HOUR	12 HOUR NOTE: AM or PM will be displayed when the pump is configured for a 12-hour clock.
Decimal Mark This setting is used in countries that use decimal points instead of commas.	POINT (decimal point) COMMA	POINT (decimal point)
Security Method This setting determines the security requirements for operating the pump.	KEY+CODE CODE ONLY KEY ONLY	KEY+CODE
Security Code	001 – 999	123

Table 4-1 Configurable Options—Preferences — continued

Table 4-1	Configurable Options—Preferences — continued
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Preferences	Available Settings	Factory Settings
Identification Label	Up to 16 characters (A-Z, 0-9, blank, dash and characters and accents for	None
The Identification Label is a user- defined message that is displayed following the Power On Self Test.	specific languages such as Japanese characters, German Ä, Ö, Ü, the Danish Ä, Å, Ö, and the Spanish Ñ)	

Table 4-2 Configurable Options—Limits

Limits	Available Settings	Factory Settings
Infusion Modes	PCA Basal+PCA Continuous	All modes enabled

Limits	Available Settings	Factory Settings
Infusion Units	mL mg µg	All infusion units types enabled
Dose Limit Type	1 HOUR 4 HOUR PCA DOSES/HR	1 HOUR
Maximum PCA Dose	0.2 to 9.9 mL	9.9 mL
Maximum Basal Rate	0.2 to 19.9 mL/hr	9.9 mL/hr
Maximum Continuous Rate	0.2 to 90.0 mL/hr	19.9 mL/hr
Maximum Bolus Dose	0.2 to 49.9 mL	9.9 mL

Table 4-2 Configurable Options—Limits — continued

Controls	Available Settings	Factory Settings
Restart After Bolus This setting determines whether the pump will begin infusion automatically after completing initial bolus delivery, or whether the operator must press START to begin infusion.	AUTO RESTART MANUAL RESTART	AUTO RESTART
Alert Silencing Time	2, 15, 30 or 60 MIN	2 MIN
Low Volume Alert Time	30, 60, 90 or 120 MIN	120 MIN

Table 4-3 Configurable Options—Controls

Controls	Available Settings	Factory Settings
PCA Button Status	REQUIRED OPTIONAL	REQUIRED NOTE: In PCA and Basal+PCA modes, the REQUIRED setting requires use of a PCA button to request PCA doses. The OPTIONAL setting allows the use of the START key as an alternative for requesting PCA doses.
Preventive Maintenance Alert	0 (no alert) to 12 MONTHS	0 (no alert)
Upstream Occlusion Detection	ON OFF	ON NOTE: When the pump is configured for upstream occlusion detection, it continuously detects for upstream occlusions throughout an infusion. This is in addition to the upstream occlusion testing performed at the start of an infusion (see "Upstream Occlusion Testing," 5-18).

Table 4-3 Configurable Options—Controls — continued

Controls	Available Settings	Factory Settings
Air Detection This setting controls the sensitivity of the Air Detection feature.	OFF LOW = 0.5 mL within 0.8 mL of fluid HIGH = 0.1 mL within 0.16 mL of fluid NOTE: During the upstream occlusion test, the Air Detection sensor is turned on regardless of its configured setting. See "Upstream Occlusion Testing" on page 5-18 for more information.	OFF The air sensor will measure the accumulated amount of air detected over an amount of fluid delivered. The amounts of delivered fluid depend on the programmed air bubble size. The air alarm is triggered for a single air bubble greater than the set threshold or an accumulation of air greater than the threshold. IWARNING ! The air sensor detects and measures the accumulated amount of air over an amount of fluid delivered. However, the pump may not detect all instances of micro or "champagne" air bubbles.

Table 4-3 Configurable Options—Controls — continued
Chapter 5. Using the Pump

This chapter describes how to program and use the pump. Because the pump stores patient data, the sequence of the messages displayed on the pump will depend on whether you are programming an infusion for the first time or restarting a pump. The chapter is organized as follows:

- Preliminary Information
- Basic Pump Procedures
- Upstream Occlusion Testing
- Programming the Prescription
- Starting, Stopping, Restarting the Infusion
- Changing the Prescription During Infusion
- Reviewing the Therapy History

! WARNING !

Do not use any pump that has readily apparent defects or damage, including missing or misaligned components, missing display pixels, or missing audio.

Preliminary Information

Select Settings and Enter Values

1. Press the left (\Leftarrow) and right (\Rightarrow) keys to position the cursor (\uparrow) under the required digit or selection.

Table 5-1Cursor Movement

Cursor Position	Action
far-left value	press the \leftarrow key to move (wrap) the \uparrow to the far right.
far-right value	press the \Rightarrow key to move (wrap) the \uparrow to the far left.

- 2. Press the scroll key (1) to select a different value or scroll through available options. To increase the speed of the scrolling, you can:
 - Press and hold 1 key for more than 1 second to scroll at a rate of 2 characters/second.
 - **\blacksquare** Release \uparrow key and press it again to scroll at the slower rate.
- 3. Press the **Enter** key to accept the selected value.
- 4. Press the **Clear/Silence** key to reset numerical values to zero.

Turn on the Back Light

When the pump is powered by the AC adapter, the display and back light will remain on constantly. When operating on battery power only, after a period of inactivity the back light and key pad are deactivated to save energy. To reactivate the back light and key pad, press any key (but not the START key) once, then press the desired action key(s). If the pump is set up for a PCA dose, pressing the START key will initiate a PCA dose, but will not turn on the back light.

Retain Programming Data

The pump automatically saves the prescription settings and tracking information in memory. This information will not be lost if the pump is turned off. If a pump is restarted, the previous prescription can be accessed as described in "Reviewing the Therapy History," 5-37.

Display the Power Status

The power status of the pump is shown in the upper right hand corner of the display by:

- A battery symbol (**iii**) to show that the pump is operating on battery power, or
- \blacksquare A plug symbol (\clubsuit) to show that the pump is powered by the Baxter AC adapter.

Basic Pump Procedures

Because the pump stores patient data, the sequence of the messages displayed on the pump varies, depending on whether you are setting up an infusion for the first time or restarting a pump. All of these procedures apply to PCA, Basal+PCA, and Continuous infusions. The following procedures include specific instructions and examples that describe how to:

- Turn On the Pump
- Turn Off the Pump
- Select the Language
- Accept or Modify Date and Time Settings
- Unlock and Lock the Cover
- Enter the Security Code
- Use the Initial Prescription
- Select the Mode and Units
- Set the Concentration
- Set the Fluid Volume in the Bag
- Prime the Tubing Set

Note: Before the pump is put in service, it should be configured as necessary to reset any of the default values described in "Configurable Options," 4-1.

Turn On the Pump

!WARNING! Do not use any pump that has readily apparent defects or damage, including missing or misaligned components, missing display pixels, or missing audio.

When the pump is turned on, it begins a series of self-diagnostic tests. During these tests, the LEDs flash, and the alarm tone sounds briefly. If the pump fails to display the entire display screen, flash both LEDs, sound a brief alarm tone, or fails the self-test, contact your nearest authorized service center (see "Authorized Service Centers," 7-1).

Ac	ion	Message Displayed
1.	Press the ON/OFF key to turn on the pump.	PERFORMING POWER ON SELF TESTS
2.	Wait for the self-diagnostic tests to complete.	

Turn Off the Pump

The prescription and units cannot be changed unless the pump is turned off and then reprogrammed. If the pump is turned off, the current prescription data will be lost.

Note: If it is necessary to retain a patient's history information, you can review and record the history data on the patient's chart or print a hard copy before proceeding with this procedure. See "Reviewing the Therapy History," 5-37.

When turned back on, the pump reverts back to the initial prescription programmed for that patient. See "Restarting the Infusion," 5-33.

Act	ion	Message Displayed
1.	If an infusion is in progress, press STOP twice within 1 second. This will stop the infusion but will not turn off the pump.	KEY+CODE or KEY ONLY: PUMP READY PRESS START CODE ONLY: PUMP READY START OR CLEAR
2.	Press the ON/OFF key twice within 1 second to turn the pump off.	

Select the Language

If the pump is not configured for a particular language, it defaults to the NONE option, which allows the user to select the appropriate language: English, Spanish, French, Japanese, German, Danish/Swedish, or Italian. To avoid having to scroll through these languages each time the pump is powered on, set a language as indicated in the *Ipump Pain Management System Global Configuration Manual*.

Action		Message Displayed
1.	Wait for the correct language to appear on the screen.	Example:
	Press Enter to accept the language.	PRESS ENTER FOR ↑ ENGLISH
	OR	
	Wait for the list to repeat or press the \Uparrow key to scroll to the correct language if you missed the required entry.	
2.	After the language has been selected, the appropriate software will load. The software version is briefly displayed, followed by a facility-defined identification label (if one has been configured for the pump).	Example: SOFTWARE VERSION X.XX.XX Example: CARDIOLOGY 12

Accept or Modify Date and Time Settings

The date may appear as MM/DD/YY, DD/MM/YY, or YY-MM-DD, depending on the configured date format. AM or PM is displayed if the pump is configured for a 12-hour clock but omitted if the pump is configured for a 24-hour clock (military time).

Action		Message Displayed
1.	Wait for the software to load. When the date and time appear:	Example (US): 06/30/99 08:55PM
	Press Enter to accept the values, and go to the next required procedure.	ENTER OR CLEAR
	OR	Example (EU): 30/06/99 20:55
	Press Clear to modify the values; then go to Step 2.	ENTER OR CLEAR
2.	Press the \Leftarrow or \Rightarrow key to position the \uparrow under the number that you want to change.	Example (US): 06/30/99 08:35PM ↑ SET MONTH Example (EU): 30/06/99 20:35 ↑ SET MONTH

Act	ion	Message Displayed
3.	Press the î key to select the correct digit.	Example (US): 07/30/99 08:35PM ↑ SET MONTH Example (EU): 30/07/99 20:35 ↑ SET MONTH
4.	If you make a mistake, press the:	Example (US): 10/07/99_08:35PM
	$ \bigcirc $ key again until the correct value appears.	↑ SET MONTH
	OR	02/70/00 00·75DM
	\Leftarrow or \Rightarrow key to reposition the cursor (\uparrow).	↑ SET MONTH
	OR	06/30/99_08:35PM
	Clear/Silence key to restore the previous values.	I SEI DHY
5.	Repeat the preceding steps until you have set the month, day, year, hour, and minute. When the values are correct, press Enter .	UNLOCK THE COVER

Unlock and Lock the Cover

If the pump is configured for the KEY+CODE or KEY ONLY security method, the pump prompts you to UNLOCK THE COVER.

Act	ion	Message Displayed
1.	Place the key inside the lock, twist it one-quarter turn counter clockwise, and open the back cover of the pump.	UNLOCK THE COVER
2.	When the cover is unlocked, the pump displays the LOCK THE COVER prompt while sounding a repeating alert tone.	LOCK THE COVER
3.	Lock the cover by turning the key clockwise one-quarter turn.	

Enter the Security Code

If the pump is configured for the KEY+CODE or CODE ONLY, you will be prompted to enter the security code before you can program the prescription.

Note: The pump has a factory-default security code of "123". See the *Ipump Pain Management System Global Configuration Manual* for directions on how to customize this code.

Act	ion	Message Displayed
1.	Press the \uparrow key to enter the first number of the security code for the pump.	000 ENTER CODE ↑
2.	Press the \Rightarrow key to position the \uparrow under the second number.	100 ENTER CODE ↑
3.	Press the \uparrow key to display the second number. If you make a mistake, use the \uparrow , \Leftarrow or \Rightarrow keys to enter the correct value.	120 ENTER CODE ↑
4.	Repeat the preceding steps until all of the numbers are entered correctly. Then, press Enter .	123 ENTER CODE ↑

Use the Initial Prescription

Acti	on	Message Displayed
1.	At the USE INITIAL Rx? prompt, press the $\hat{\parallel}$ key to display the options YES or NO, then press Enter to select. (If necessary, refer to INITIAL Rx in the Glossary.)	USE INITIAL Rx? ↑NO
	If YES is selected, the pump will display the programmed values from the previous initial prescription as default values. Carefully review each screen and press Enter to accept, or modify the prescription if desired by entering different values (for example for the mode, unit, and/or bolus), and then press Enter to accept the new value.	
NOT	If NO is selected, the pump will display SELECT MODE, allowing you to program a new prescription. Refer to page 5-13. E: Rx is a symbol that represents a prescription for drugs or medical devices.	
! W	ARNING To help prevent medication errors, Baxter recommends that both the clinician programming the pump and another clinician check the accuracy of prescription and programming information before the infusion is started.	
2.	If necessary, press History to review the previous therapy history as described in the "Reviewing the Therapy History," 5-37.	
3.	The pump returns to USE INITIAL Rx? following the history review.	

Select the Mode and Units

Unless the pump is configured for a single mode or a single type of unit, you will be prompted to select the infusion mode and/or units.

Act	on	Message Displayed
1.	If prompted, press Enter to select the current mode displayed or use the ↑ key to display the desired mode (PCA, BASAL+PCA, or CONTINUOUS), then press Enter .	Example: SELECT MODE ↑ PCA
2.	Select the units currently displayed, or use the \uparrow key to display the required units (mL, mg or µg), then press Enter .	Example: SELECT UNITS ↑ mL
3.	If you make a mistake, press the \uparrow key until the correct selection appears.	
4.	When the correct selection is displayed, press Enter .	

Set the Concentration

The units displayed on the pump's LCD are determined by the selected programming unit and mode. If the current (initial) prescription settings are being used, that concentration setting is displayed instead of zeroes. If mL units are selected, you do not have to enter a concentration.

Act	ion	Message Displayed
1.	Use the \leftarrow or \Rightarrow keys and \uparrow key to set the correct concentration.	00.0 mg∕mL SET ↑ CONC.
2.	If you make a mistake, press the: ↑ key until the correct value appears. OR ← or ⇒ key to reposition the ↑. OR Clear/Silence key to reset the previous value to 0.	000 μg∕mL SET ↑ CONC.
3.	Press Enter when the desired value is displayed.	Example: 10.0 mg/mL SET ↑ CONC. 100 μg/mL SET ↑ CONC.

Set the Fluid Volume in the Bag

Before continuing with prescription entry, you must set the fluid volume in the bag.

Act	ion	Message Displayed
1.	Press the \Leftarrow or \Rightarrow key to position the \uparrow .	0000 mL SET ↑FLUID VOLUME
2.	Press the Clear/Silence key to reset the values to zero or the previous setting. If desired, press the $\hat{\uparrow}$ key as necessary to set the volume.	
3.	Press the Enter key to set the value.	

Prime the Tubing Set

The tubing set must be disconnected from the patient before priming. As a security measure, you will not be allowed to prime the tubing set more than 10 times without entering a security code or using the key to demonstrate authority to use the pump. While priming is in progress, the pump displays the amount being delivered. After priming is completed, the pump shows the total priming volume.

! WARNING !

The tubing set MUST NOT be connected to the patient while priming.

Note: When the pump is priming the tubing set, the air-in-tubing alarm is disabled.

Note: To skip priming, press Enter. However, if air is detected in the tubing set during the upstream occlusion test at the start of the infusion, the operator will be required to prime the tubing set at that time. See "Upstream Occlusion Testing," 5-18.

Action		Message Displayed
1.	Press the START key to prime the tubing set.	START TO PRIME ENTER TO PROCEED
2.	Wait for the pump to begin priming the tubing set. The priming continues until 0.5 mL is delivered or STOP is pressed.	Example: PRIMING 00.2 mL

Action		Message Displayed
3.	Observe the PRIMING TOTAL message.	Example: PRIMING TOTAL 01.5 mL
4.	Wait a few seconds until the pump returns to the START TO PRIME/ENTER TO PROCEED prompt.	START TO PRIME ENTER TO PROCEED
5. NOT	Repeat priming as many times as necessary until the tubing set is fully primed.E: After 10 priming steps (that is, when 5 mL is delivered), the clinician must enter the security code or use the key to demonstrate authority to use the pump.	
6.	Press Enter to continue prescription entry.	

Upstream Occlusion Testing

If the pump is configured for upstream occlusion detection (see "Configurable Options," 4-1), the pump performs an automatic upstream occlusion test the first time START is pressed to begin an infusion after power-on, and whenever START is pressed to start the infusion after the tubing door has been opened and closed. During the test, the screen displays TESTING UP OCCLUSION, and the *Alert* LED flashes red. The test takes approximately 15 seconds.

Note: During the start of therapy, the Downstream Occlusion Detection feature is disabled while the pump is performing the Automatic Upstream Occlusion Test. Make sure the tubing set is not kinked or blocked both upstream and downstream of the pump. The maximum infusion pressure generated prior to alarm activation may be exceeded if there is a kink or blockage during the Upstream Occlusion Test. See "Maximum Infusion Pressure Generated" on page 9-2.

If no upstream occlusion is detected, the pump passes the test and the infusion (or bolus, if one is programmed) will begin automatically.

If an upstream occlusion is detected during the test, the UPSTREAM OCCLUSION alarm is triggered. See Table 6-2 "Alarm Messages and Responses," on page 6-18 for information on resolving this alarm.

Note: The pump will not begin infusing until it has successfully passed the upstream occlusion test. If an occlusion is detected, the test will need to be repeated until it passes successfully. See Table 6-2 on page 6-18 for more information.

During the upstream occlusion test, the Air Detection sensor is turned on even if the sensor is configured to be OFF. If air is detected during the test, the SET NOT PRIMED alarm is triggered. See Table 6-2 on page 6-15 for information on resolving this alarm.

! WARNING !

The tubing set MUST NOT be connected to the patient while priming.

Programming the Prescription

These procedures cover how to program PCA, Basal+PCA, and Continuous prescriptions. After you select PCA, Basal+PCA, or Continuous, complete all applicable tasks. The tasks covered in this section include:

■ Programming the PCA Dose

■ Setting the PCA Delay Period

■ Programming the Basal Rate

■ Setting the Dose Limit

Programming the Continuous Rate

Programming the Bolus Dose

Programming a Supplemental (Clinician) Bolus

All of the units presented in this section are provided only as examples. The actual units displayed are determined by the selected programming units (mL, mg, or μ g). If the initial prescription settings are being used, those values will be displayed instead of zeroes.

Programming the PCA Dose

Note: Skip this procedure if programming a Continuous prescription.

The PCA dose is the programmed volume of the drug to be delivered when requested by the patient.

Note: The pump produces an audible tone whenever the PCA button is pressed.

Action		Message Displayed
1.	Use the \Leftarrow and \Rightarrow keys and \uparrow to program the PCA dose.	0.0 mL SET ↑ PCADOSE
2.	If necessary, press the Clear/Silence key to reset the displayed value to zero.	
3.	Press Enter when the desired value is displayed.	

Setting the PCA Delay Period

Note: Skip this procedure if programming a Continuous prescription.

The first delay period is measured from the start of the infusion program to the start of the first PCA dose. Subsequent delay periods begin with the start of delivery of each PCA dose. During the delay period, another PCA dose may not be started even if a PCA dose is interrupted.

Important: The delay time must elapse before a patient attempt will result in an injection, whether or not a bolus dose was given. This delay allows any bolus to take effect before allowing an injection.

Act	ion	Message Displayed
1.	Use the \Leftarrow and \Rightarrow keys and \uparrow to set the PCA delay period.	000 MINUTES ↑ SET DELAY
2.	If necessary, press the Clear/Silence key to reset the displayed value to zero.	
3.	Press Enter when the desired value is displayed.	

Programming the Basal Rate

Note: Skip this procedure if programming a PCA or Continuous prescription.

Action		Message Displayed
1.	Use the \Leftarrow and \Rightarrow keys and \uparrow to program the basal rate.	000.00 mg∕hr SET ↑ BASAL RATE
2.	If necessary, press the Clear/Silence key to reset the displayed value to zero.	
3.	Press Enter when the desired value is displayed.	

Setting the Dose Limit

Note: Skip this procedure if programming a Continuous prescription.

The pump will display a 1-hour, 4-hour, or maximum PCA dose limit, depending on the configuration. If the 1-hour or 4-hour limit is reprogrammed, a new time period is started and the dosage delivered is restarted from zero. If the maximum PCA dose limit per hour is reprogrammed, a new time period is started, but the dose that was stopped before the delivery was completed will be counted towards the dose per hour limit in the new time period.

Action	Message Displayed
1. Use the \Leftarrow and \Rightarrow keys and \uparrow to set the dose limit.	000.0 mg SET ↑1 HR LIMIT
NOTE: The maximum 1- and 4-hour limit that can be programmed is the total amount of medication called for in the programmed prescription. The minimum 1- and 4-hour limit for a Basal+PCA prescription is a factor of the basal rate plus the volume of at least one PCA dose.	000.00 mg SET ↑4 HR LIMIT
	00 SET MAX PCA ↑ DOSES∕HR
2. If necessary, press the Clear/Silence key to reset the displayed value to zero.	

Action		Message Displayed
3.	Press Enter when the desired value is displayed.	Example: 010.0 mg SET ↑ 1 HR LIMIT 010.00 mg SET ↑ 4 HR LIMIT 01 SET MAX PCA ↑ DOSES/HR

Programming the Continuous Rate

Note: Skip this procedure if programming a PCA or Basal+PCA prescription.

Act	ion	Message Displayed
1.	Use the \Leftarrow and \Rightarrow keys and \uparrow to program the continuous rate.	000.00 mg∕hr SET ↑ CONTINUOUS RATE
2.	If necessary, press the Clear/Silence key to reset the displayed value to zero.	
3.	Press Enter when the desired value is displayed.	

Programming the Bolus Dose

The bolus dose is either programmed and delivered automatically at the beginning of therapy, or initiated by the clinician during the course of therapy as a supplemental (clinician) bolus [see "Programming a Supplemental (Clinician) Bolus," 5-28]. If a programmed bolus dose has not been started, the pump will display the programmed dosage instead of zeroes.

Action		Message Displayed
1. NOT	Use the \Leftarrow and \Rightarrow keys and \uparrow to program the bolus dose. E : If no bolus is desired, enter zero.	0000.0 mg SET ↑ BOLUS
2.	If necessary, press the Clear/Silence key to reset the displayed value to zero.	
3.	Press Enter when the desired value is displayed.	0100.0 mg SET ↑ BOLUS
4.	Connect the pump tubing set to the patient's access device.	START BEGINS Rx ENTER REVIEWS Rx

Action		Message Displayed
5.	Press START . The automatic upstream occlusion test is performed (see "Upstream Occlusion Testing," 5-18). During the test, the <i>Alert</i> LED flashes	TESTING UP OCCLUSION
NOT	red. Upon successful completion of the test, the bolus starts, and the <i>Infusing</i> LED flashes green.	Example: BOLUS INFUSING 1000.0 mg
NOTE: The pump will not begin infusing until it has successfully passed the upstream occlusion test. If an UPSTREAM OCCLUSION or SET NOT PRIMED alarm occurs, the test must be repeated until it passes successfully. See Table 6-2, "Alarm Messages and Responses," on pages 6-18 and 6-15 for more information.		
6.	Wait until the bolus delivery is completed, or press STOP twice in 1 second to stop the infusion.	Example: BOLUS DONE 1000.0 mg

Programming a Supplemental (Clinician) Bolus

If a bolus is interrupted, it cannot be restarted automatically. To administer additional bolus volumes, you must reprogram the bolus.

Action		Message Displayed
1.	Press STOP twice to interrupt the infusion or bolus.	KEY+CODE or KEY ONLY: PUMP READY PRESS START CODE ONLY: PUMP READY START OR CLEAR
2.	If the pump is configured as KEY+CODE or KEY ONLY, unlock and lock the fluid bag cover.	PUMP READY PRESS START
	If the pump is configured as CODE ONLY, press Clear/Silence .	PUMP READY START OR CLEAR
	If the pump is configured as KEY+CODE or CODE ONLY, enter the correct security code at the ENTER CODE OR START prompt, and press Enter .	000 ENTER CODE ↑ OR START

Action		Message Displayed
3.	At the SELECT ACTION prompt, use the $\hat{\parallel}$ key to display the SET BOLUS prompt, then press Enter .	SELECT ACTION SET BOLUS
4.	At the SET BOLUS prompt, use the \Leftarrow and \Rightarrow keys and \Uparrow key to set the desired bolus dose.	00.0 mL SET ↑ BOLUS
	Press Clear/Silence to make the displayed value zero.	
	Press Enter when the desired value is displayed.	
5.	Press Enter to review or change the prescription. See "Review the Prescription," 5-37 or "Changing the Prescription During Infusion," 5-35.	START BEGINS Rx ENTER REVIEWS Rx
	OR	
	Press START to begin infusing the supplemental (clinician) bolus.	
6.	If you pressed START , the pump resumes the infusion and displays BOLUS INFUSING. The bolus delivery will continue until the bolus dose is delivered or STOP is pressed twice in 1 second.	Example: BOLUS INFUSING 0001.3 mg

Action		Message Displayed
7.	When the bolus delivery is completed, the pump displays a BOLUS DONE message.	Example: BOLUS DONE 002.0 mg
8. NOT	Press START to resume the infusion. E: If the pump configuration specifies automatic start after bolus, infusion will resume matically 10 seconds	PCA BASAL+PCA
automatically in approximately 10 seconds.		DHOME IT ON

Starting, Stopping, Restarting the Infusion

Starting the Infusion

Action		Message Displayed
1.	Press START. The automatic upstream occlusion test is performed (see "Upstream	TESTING
	Occlusion Testing," 5-18). During the test, the <i>Alert</i> LED flashes red.	UP OCCLUSION
	Upon successful completion of the test, the infusion starts, and the <i>Infusing</i> LED flashes green.	Then: PCA
		BASAL+PCA
NOTE: The pump will not begin infusing until it has successfully passed the upstream occlusion test. If an UPSTREAM OCCLUSION or SET NOT PRIMED alarm occurs, the test must be repeated until it passes successfully. See Table 6-2, "Alarm Messages and Responses," on pages 6-18 and 6-15 for more information.		CONTINUOUS 00.0 mg∕hr
NOTE: If the pump is configured for an automatic start after bolus, the infusion will begin immediately after the delivery of the bolus if one has been programmed.		

Stopping the Infusion

Action		Message Displayed
1.	Press STOP twice to interrupt the infusion or bolus. <u>Sleep Mode Option (used to interrupt then resume the current infusion)</u>	KEY+CODE or KEY ONLY: PUMP READY PRESS START
	1. Open the battery compartment door and remove the battery. When the battery is removed, a chirping alert sound will be heard.	CODE ONLY:
	2. Position the battery so that the (+) and (-) poles are facing out of the pump, and then slide the battery back into the compartment.	START OR CLEAR
	3. Close the battery compartment door.	
	4. Press Clear/Silence to silence the alert sound.	
	5. To resume the current infusion, open the battery compartment door and remove the battery.	
	6. Insert the battery with the (+) and (-) poles properly facing into the pump, and then slide the battery back into the compartment.	
	7. Close the battery compartment door.	
	8. Press ON/OFF to turn the pump back on, and follow the prompts to resume the infusion.	

Restarting the Infusion

Action		Message Displayed
1.	If the pump is configured as KEY+CODE or KEY ONLY, press START to restart the infusion, or unlock and lock the fluid bag cover to access the SELECT ACTION options.	PUMP READY PRESS START
	If the pump is configured as CODE ONLY, press START to restart the infusion, or press Clear/Silence to access the SELECT ACTION options.	PUMP READY START OR CLEAR
	If the pump is configured as KEY+CODE or CODE ONLY, at the ENTER CODE OR START prompt press START to restart the infusion, or enter the correct security code and press Enter to access the SELECT ACTION options.	000 ENTER CODE ↑ OR START

Action		Message Displayed
2.	When the pump displays the SELECT ACTION prompt, use the \uparrow key to select one of the following options, then press Enter :	SELECT ACTION ↑ FLUID VOLUME
	FLUID VOLUME to enter the fluid volume after changing the fluid bag.	
	OR SET BOLUS to program a supplemental (clinician) bolus dose. See "Programming a Supplemental (Clinician) Bolus," 5-28.	SELECT ACTION ↑ SET BOLUS
	OR	SELECT ACTION
	CHANGE Rx to modify the prescription. See "Changing the Prescription During Infusion," 5-35.	T CHHNGE RX SELECT ACTION ↑ START INFUSION
	START INFUSION to restart the infusion.	

Changing the Prescription During Infusion

The prescription and units cannot be changed unless the pump is turned off and then reprogrammed. If it is necessary to retain a patient's history information, you can review and record the history data on the patient's chart or print a hard copy before proceeding with this procedure. See "Reviewing the Therapy History," 5-37. To program a supplemental (clinician) bolus, see "Programming a Supplemental (Clinician) Bolus," 5-28.

Action		Message Displayed
1.	Press STOP twice to interrupt the infusion or bolus.	KEY+CODE or KEY ONLY: PUMP READY PRESS START
		CODE ONLY: PUMP READY START OR CLEAR

Action		Message Displayed
2.	If the pump is configured as KEY+CODE or KEY ONLY, unlock and lock the fluid bag cover.	PUMP READY PRESS START
	If the pump is configured as CODE ONLY, press Clear/Silence .	PUMP READY START OR CLEAR
	If the pump is configured as KEY+CODE or CODE ONLY, enter the correct security code at the ENTER CODE OR START prompt, and press Enter .	000 ENTER CODE ↑ OR START
3.	At the SELECT ACTION prompt, use the $\hat{\Pi}$ key to display the CHANGE Rx prompt, then press Enter .	SELECT ACTION CHANGE Rx
4.	Use the \Leftarrow and \Rightarrow keys and \uparrow to program the new prescription. See "Programming the Prescription," 5-19.	
5.	Press START to begin the infusion.	START BEGINS Rx ENTER REVIEWS Rx
Reviewing the Therapy History

The pump retains a record of the previous prescription and therapy history in memory until it is modified or the pump is reconfigured. This section describes the following:

■ Review the Prescription

■ Navigate Through Patient History

■ View a Patient's History

■ History Not Available Message

Optional History Printout

All of the totals displayed reflect current information at the time that they are displayed. The date and time formats are determined by the configuration of the pump, and the units displayed are the programmed units in mL, mg, or μ g.

Review the Prescription

To review a prescription, you can view the patient's prescription details as described in "View a Patient's History," 5-40, or as part of the bolus entry procedure. The following procedure describes prescription review as part of programming a bolus.

Act	on	Message Displayed
1.	At the SET BOLUS prompt, use the \Leftarrow and \Rightarrow keys and \uparrow to program the bolus dose.	00.0 mL SET ↑ BOLUS
2.	Press Enter when the desired values are displayed.	START BEGINS Rx ENTER REVIEWS Rx
3.	At the START BEGINS Rx, ENTER REVIEWS Rx prompt, press Enter to review the prescription. The messages displayed will vary depending upon whether a prescription has been started. If a prescription has not been started, the pump will prompt you to begin the steps for setting up the pump for use. See "Select the Mode and Units," 5-13. If a prescription has been started, you can stop the pump and review or change the prescription that was previously programmed. See "Changing the Prescription During Infusion," 5-35.	SELECT MODE ↑ PCA SELECT ACTION CHANGE R≿

Navigating Through Patient History

Note: The pump history feature is quite extensive. To navigate to a specific category of history (i.e., shift history), press the ↑ key at the first screen of each category (as shown in column two below).

From the main category of:	Press the \uparrow key to	Press the \Rightarrow key to	Press the \Leftarrow key to
THERAPY STARTED	advance to SHIFT HISTORY	scroll through the history review screen by screen	Not applicable. Press History to exit from the history feature.
SHIFT HISTORY	advance to PRESCRIPTION DETAILS	scroll through the shift history screen by screen	return to THERAPY STARTED
PRESCRIPTION DETAILS	advance to HOURLY HISTORY	scroll through the prescription detail screen by screen	return to SHIFT HISTORY
HOURLY HISTORY	advance to EVENT HISTORY	scroll through the hourly history screen by screen	return to PRESCRIPTION DETAILS
EVENT HISTORY	advance to END OF HISTORY	scroll through the event history screen by screen	return to HOURLY HISTORY
END OF HISTORY	Not applicable. Press History to exit from the history feature.	Not applicable. Press History to exit from the history feature.	return to EVENT HISTORY
NOTE: Press History at any time to exit from the history feature. NOTE: Within the sub-screens of each category, pressing the \leftarrow key will display the previous screen. NOTE: If the \Rightarrow or \leftarrow keys are pressed and held, the detailed history scrolls quickly.			

View a Patient's History

This section provides a detailed description of the history screens.

Action		Message Displayed
1.	Press History during an infusion or whenever one of the messages shown in the next column is displayed.	PUMP READY PRESS START
2.	If a patient's history is available, the date and time of the start of infusion appears on the screen. Go to Step 4.	PUMP READY START OR CLEAR
3.	If a patient's history is not available, see "History Not Available Message," 5-49.	REVIEW HISTORY OR PRESS ENTER
Note: Pressing Enter at the REVIEW HISTORY or PRESS ENTER message clears the history.		ENTER CODE
		ENTER CODE OR START
		USE INITIAL Rx? ↑ YES
NOTE: Several date/time format options are available for the pump (see "Configurable Options," 4-1). The examples		

presented herein use the pump default settings of MM/DD/YY format using a 12 hour clock.

Acti	ion	Message Displayed	
4.	The pump records the total, dates, number, and amount of each patient's prescription. The type and sequence of the messages are directly dependent on the programmed prescription. When the THERAPY STARTED message appears:		Example: THERAPY STARTED 03/10/99 08:11AM
	4.1	Press the \Rightarrow key to scroll through the history review screens.	
	4.2	Press the \Leftarrow key to go back to the previous history screen or the start of the previous group of screens.	
	4.3	Press \uparrow to proceed to the SHIFT HISTORY group messages.	
	4.4	Press the History key again to exit the history review at any time.	
5.	As you so	roll, the following messages are displayed:	Example:
	5.1	TOTAL GIVEN, including any PCA, BASAL+PCA, CONTINUOUS, and bolus infusions.	53.3 mg TOTAL GIVEN

Action		Message Displayed
5.2	 For PCA infusions, the recorded number of total injections (TOTAL INJ) administered and total dose attempts (TOTAL ATT). Partial PCA doses are included in the TOTAL INJ count. A partial dose can occur when a dose is interrupted by an occlusion, or when the dose is interrupted because the 1-hour limit or 4-hour limit has been reached. 	Example: 0008 TOTAL INJ 0010 TOTAL ATT
5.3	For bolus infusions, the total of the initial and supplemental (clinician) bolus infusions.	Example: 0012.0 mL BOLUS INFUSED
5.4	The FLUID VOLUME REMAINING	Example: 0039.3 mL FLUID VOLUME REMAINING

Acti	on	Message Displayed	
6.	The SHIFT HISTORY group messages provide specific pump infusion information for a particular shift. A new shift is started whenever the operator clears the shift totals. After reviewing the information, you can delete the data		SHIFT HISTORY
	and initia 6.1	te a new shift. At the SHIFT HISTORY message: Press the \Rightarrow key to scroll through the history review screens.	
	6.2	Press the \Leftarrow key to go back to the previous history screen or group of screens.	
	6.3 6.4	Press the History key again to exit the history review at any time. Press ↑ to proceed to the PRESCRIPTION DETAILS group messages.	

Acti	ion	Message Displayed	
7.	As you se	croll, the following messages are displayed:	Example: SHIFT STARTED
	7.1	The date and time of the start of the shift. (A new shift is started whenever the operator clears the shift totals.)	03/17/99 12:00AM
	7.2	For PCA doses only, the total injections (TOTAL INJ) administered and total attempts (TOTAL ATT) recorded per shift.	Example: 0004 TOTAL INJ 0004 TOTAL ATT
	7.3	The Shift Total for any PCA, Basal+PCA, Continuous, or bolus infusions.	Example: 0031.5 mL SHIFT TOTAL
8.	After you	u view the SHIFT TOTAL screen, you may (as an option) choose to:	SHIFT TOTALS CLEARED
	8.1	Press Clear/Silence to clear the totals and begin a new shift.	
	8.2	Wait for the INITIAL SETTINGS of the prescription to appear on the screen.	
NOTE: Pressing Clear/Silence will reset the total infused and the "injections versus attempts" to zero and set the time and date of the new shift to the time/date that the pump was cleared.			

Acti	ion		Message Displayed
9.	Press the proceed t	\Rightarrow key to view the following PRESCRIPTION DETAILS (or press \uparrow to o the HOURLY HISTORY group messages):	PRESCRIPTION DETAILS
	9.1	Concentration	Example: 05.0 mg/mL CONCENTRATION
	9.2	Dose	Example: 6.0 mg PCA DOSE
	9.3	Delay	Example: 003 MINUTES DELAY
	9.4	Rate settings	Example: 004.00 mg/hr BASAL RATE

Act	ion	Message Displayed	
10.	The HOU allowed a per hour scroll thr HISTOR	JRLY HISTORY group of screens is displayed only if PCA doses were at some time during the therapy. For each 24-hour period, three screens are generated. At the HOURLY HISTORY message, press the \Rightarrow key to ough the following screens (or press \uparrow to proceed to the EVENT Y group messages):	HOURLY HISTORY
	10.1	The hour of the dosage.	Example: 11:30 - 12:00AM
	10.2	The number of PCA doses administered and the number requested during the hourly period.	Example: 0004 INJECTIONS 0004 ATTEMPTS
	10.3	The cumulative total infused at the end of the hourly period, including any bolus, PCA, and Basal+PCA infusions.	Example: 0031.5 mL GIVEN AS OF 12:00AM
11.	The EVE occurred HISTORY directly t	ENT HISTORY group displays a chronological list of events that during the therapy. This group begins with the message EVENT d and ends with the message END_OF_HISTORY. (Press \uparrow to proceed o END_OF_HISTORY.)	EVENT HISTORY

Action	Message Displayed
12. Press the \Rightarrow key to display the following types of events:	
12.1 Date and time cover was unlocked.	Example: COVER UNLOCKED 03/17/99 12:15PM
12.2 Date and time infusion was started.	Example: START INFUSION 03/17/99 01:20PM
12.3 Date and time infusion was stopped.	Example: STOP INFUSION 03/18/99 02:20PM
12.4 Date and time bolus was started.	Example: START BOLUS 03/17/99 12:20AM
12.5 Total bolus infused.	Example: 008.0 mg BOLUS DONE

Action		Message Displayed
12.6	Date and time 1-hour limit, 4-hour limit or max doses per hour limit was reached.	Example: DOSE LIMIT 03/16/99 11:58PM
12.7	Date and time and type of alarm.	Example: AIR IN TUBING 03/17/99 09:30AM
12.8	Change to prescription value.	NOTE: This information is only displayed in the printout of the Patient History. See"Optional History Printout," 5-49.
12.9	Date and time when the infusion ended.	Example: THERAPY ENDED AT 03/17/99 09:30AM
12.10) End of the patient's history review.	END OF HISTORY

History Not Available Message

If the pump displays HISTORY NOT AUAILABLE when the **History** key is pressed, the history may have been erased if:

■ A new prescription was entered, but not yet started, for a PCA, Basal+PCA, or Continuous mode infusion.

OR

■ The pump's configuration was modified.

Optional History Printout

The therapy history data can be printed using an optional printer and printer adapter. Some information, such as changes made to prescription values, can only be viewed in a printout. Contact your local Baxter Service Center for details.

Note: DO NOT connect the printer adapter and printer to the pump while the pump is infusing.

Note: Make sure the printer adapter contains fresh batteries to ensure optimal communications between the pump and the printer.



Chapter 6. Alerts and Alarms

Audible tones for alerts and alarms can be silenced by pressing the **Clear/Silence** key. For alerts, the audible tones will resume after the time period defined by the Alert Silencing Time setting (see "Configurable Options," 4-1). For alarms, the tones will resume after two minutes.

An alarm, unlike an alert, requires immediate attention because it stops the infusion. Alerts and alarms are indicated by:

■ Flashing red *Alert* LED indicator

- Audible tone consisting of a single or repeating tone of one long beep followed by three short beeps
- Screen message that describes the cause of the alert or alarm.

Note: If the pump is battery operated, the alert or alarm message will not be displayed until you press a key.

Alerts

Alert messages are described in this section with step-by-step procedures for resolving the alert. These alert messages are organized numerically and then alphabetically.

Table 6-1	Alert Messages and Responses
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Alert Message	Situation/Action
1 HOUR LIMIT REACHED	Situation: The volume delivered has reached the programmed 1-hour limit and further fluid delivery has been stopped. Pump operation is interrupted.
	Action:
	1. Press Clear/Silence to cancel the alert.
	2. Check the prescription and verify that the correct parameters have been entered. Evaluate the current prescription. Infusion and/or availability of PCA (as programmed) will resume when the 1-hour period expires.
	 3. If the patient requires an additional drug dosage after the infusion has been interrupted by the 1-hour limit, then: ■ administer a bolus dose (see "Programming the Bolus Dose," 5-26) or ■ reprogram an increased 1-hour limit.
	If the 1-hour limit is reprogrammed, the pump starts a new 1-hour accounting period. Changes to other prescription parameters will not start a new 1-hour accounting period.

Alert Message	Situation/Action
4 HOUR LIMIT REACHED	Situation: The volume delivered has reached the programmed 4-hour limit and further fluid delivery has been stopped. Pump operation is interrupted.
	Action:
	1. Press Clear/Silence to cancel the alert.
	2. Check the prescription and verify that the correct parameters have been entered. Evaluate the current prescription. Infusion and/or availability of PCA (as programmed) will resume when the 4-hour period expires.
	 3. If the patient requires an additional drug dosage after the infusion has been interrupted by the 4-hour limit, then: ■ administer a bolus dose (see "Programming the Bolus Dose," 5-26) or ■ reprogram an increased 4-hour limit.
	If the 4-hour limit is reprogrammed, the pump starts a new 4-hour accounting period. Changes to other prescription parameters will not start a new 4-hour accounting period.
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Table 6-1 Alert Messages and Responses — continued

Alert Message	Situation/Action
AC ADAPTER	Situation: The AC adapter is not functioning correctly.
FAILURE	If another action is occurring at the same time, the pump displays the message AC FAILURE in the second line of the screen.
Or	NOTE: The pump will continue to operate on battery power if the AC adapter fails. If the battery
AC FAILURE	power is low, the AC ADAPTER FAILURE condition could become an ALARM and stop the infusion. Action:
	1. Make sure the AC adapter is plugged into the pump and the power outlet properly.
	2. Try a different power outlet.
	3. If the alert condition persists, replace the AC adapter.

Table 6-1 Alert Messages and Responses — continued

Alert Message	Situation/Action
BATTERY IS	Situation: The pump is powered by the AC adapter and no battery is inserted.
MISSING	If another action is occurring at the same time, the pump displays the message BATTERY MISSING on the second line of the screen.
Or	Action: Follow the directions for replacing the battery under "Installing and Changing the Battery," 3-2.
BATTERY MISSING	
BATTERY VOLTAGE	Situation: The pump has just completed the power on self-test and the battery power
IS LOW	is low. Three short tones are sounded.
	NOTE: If the battery voltage reaches a low level during an infusion, the
	Action:
	1. Press Clear/Silence during the alert to silence the audio for 2 minutes, regardless of the Alert Silencing Time configuration setting.
	2. Replace the battery as soon as possible as specified in "Installing and Changing the Battery," 3-2.

Table 6-1 Alert Messages and Responses — continued

Table 6-1	Alert Messages and Responses — continued
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Alert Message	Situation/Action
BOLUS DONE	Situation: A bolus has completed, the pump is configured for manual start after bolus, and neither the START or the Enter key has been pressed for 1 minute.
	Action: Press Enter or START to start the infusion.
CODE	Situation: An invalid security code has been entered.
INCORRECT	Action: Enter the correct code.
FLUID VOLUME IS LOW	Situation: The calculated fluid volume remaining in the bag equals or is less than the amount required for configured time parameters.
	Action: Prepare to replace the fluid bag if necessary.
LOW BATTERY	Situation: The battery power is low. A repeating alert tone is sounded. Remaining battery life is approximately 6 hours or less when running the pump at 1 mL/hr.
	Action:
	1. Press Clear/Silence during the alert to silence the audio for 60 minutes, regardless of the Alert Silencing Time configuration setting.
	2. Replace the battery as soon as possible as specified in "Installing and Changing the Battery," 3-2.

Alert Message	Situation/Action
PCA BUTTON NOT CONNECTED	Situation: A PCA button is required to continue the pump's operation.
	Action: Connect the PCA button to the pump.
	NOTE: If the pump is configured to use the START key to administer a PCA dose, this message will not occur.
PREVENTIVE	Situation: The configured preventive maintenance period has elapsed.
MAINTENANCE DUE	Action: Perform the preventive maintenance procedures as described in "Preventive Maintenance," 7-1.
	NOTE: After its initial occurrence, the PREVENTIVE MAINTENANCE DUE message will appear each time the pump is turned on — until the preventive maintenance is reset.
PUMP LEFT IN	Situation: The configuration mode time period has elapsed.
CONFIG MODE	Action: Press Enter to cancel the alert and restart the configuration mode time period.
PUMP LEFT IN PROGRAMMING MODE	Situation: The programming mode time period has elapsed.
	Action: Press Enter to cancel the alert and restart the programming mode time period.
	Note: The pump retains all prescription data entered prior to the timeout.

Table 6-1 Alert Messages and Responses — continued

Ipump Pain Management System Operator's Manual

Table 6-1	Alert Messages and Responses — continued
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Alert Message	Situation/Action
RELEASE THE <key name=""> KEY</key>	Situation: A key on the key pad has been pressed continuously for 3 minutes, or the key is stuck.
	Action:
	1. Release the stuck key.
	2. If this alert occurs and the key is not being pressed intentionally, there may be a mechanical or electronic fault in the key. Do not use the pump. Take the pump out of service and contact your nearest authorized service center.
RELEASE PCA	Situation: The PCA button has been pressed continuously for 3 minutes.
BUTTON	Action:
	1. Release the PCA button.
	2. Advise the patient to press the PCA button briefly when requesting a PCA dose.
	3. If this alert occurs and the PCA button is not being pressed intentionally, there may be a mechanical or electronic fault in the PCA button. Do not use the pump. Take the pump out of service and contact your nearest authorized service center.

Table 6-1	Alert Messages and Responses — continued
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Alert Message	Situation/Action
REPLACE BATTERY	Situation: The pump does not sound a tone for this alert. The pump is running on AC and the battery power remaining is too low to power the pump. This message is displayed in Run mode on the second line of the screen.
	Action: Replace the battery as described in "Installing and Changing the Battery," 3-2.

Alarms

Alarm messages are described in alphabetical order in this section, with step-by-step procedures for their resolution.

Table 6-2Alarm Messages and Responses

Alarm Message	Situation/Action
AIR IN TUBING PRESS ENTER	Situation: The pump has detected air in the tubing set. The infusion is stopped.
	Action:
! WARNING !	 Press Enter. The pump will display the START TO PRIME, ENTER TO PROCEED prompt.
The air sensor detects and measures the accumulated amounts of air over an amount of fluid delivered. How- ever, the pump may not detect all instances of micro or "champagne" air bubbles.	! WARNING !
	The tubing set MUST NOT be connected to the patient while priming.
	2. Disconnect, check, and possibly aspirate the tubing set. See "Preparing, Loading, and Changing the Tubing Set and Fluid Bag," 3-13 and "Prime the Tubing Set," 5-16. Press START to begin priming.
	OR
	3. Press Enter to continue if air does not need to be purged.

Table 6-2	Alarm Messages and Responses — continued

Alarm Message	Situation/Action		
BATTERY IS DEPLETED	Situation: The pump is running on battery power and the battery power remaining is too low to continue.		
	 Replace the dead battery as soon as possible as described in "Installing and Changing the Battery," 3-2. If necessary, connect the pump to the AC adapter (see "Connecting the AC Adapter," 3-5). 		
CHECK TUBING PLACEMENT	 Situation: The tubing set is either improperly loaded or damaged. Action: 1. Ensure that the set is not damaged and is properly loaded. For information on loading the tubing set, refer to "Preparing, Loading, and Changing the Tubing 		
	Set and Fluid Bag," 3-13. NOTE: If the tubing door is opened and closed, the upstream occlusion test will run when START is pressed. See "Upstream Occlusion Testing," 5-18.		
	2. If the alarm condition persists, a sensor failure may exist. Do not use the pump. Take the pump out of service and contact your nearest authorized service center.		

Alarm Message	Situation/Action	
CODE	Situation: Three invalid security codes have been entered.	
INCORRECT	Action:	
	1. If the pump is configured as KEY+CODE, unlock the cover, lock it again, and enter the security code.	
	2. If it is configured as CODE ONLY, turn off the pump and turn it on again.	
COMMUNICATION TIMEOUT	Situation: The configuration mode transfer was incomplete or was interrupted.	
	Action: Press Clear/Silence to cancel the alarm and return to the START TO PROCEED CLEAR TO CANCEL display.	
COVER IS UNLOCKED	Situation: The cover is unlocked while the pump is active and the pump is configured for KEY+CODE or KEY ONLY.	
	Action: Lock the cover, and press the START key to resume the infusion.	

Table 6-2 Alarm Messages and Responses — continued

Alarm Message	Situation/Action	
DOWNSTREAM OCCLUSION	Situation: The pump has detected an occlusion or blockage between the pumping mechanism and the patient that is preventing fluid flow. The infusion stops.	
Note: Make sure the tubing set is not kinked or blocked downstream of the pump.	Action:	
	1. Check the tubing set for closed clamps and kinks.	
	2. If no closed clamps or kinks are found, engage the distal slide clamp before opening the tubing door to check for tubing obstructions.	
	3. Check the injection site.	
	 4. When the pump detects that the occlusion has been cleared, it will resume operation automatically, or press START to resume the infusion after the occlusion has been cleared. NOTE: If the tubing door is opened and closed, the upstream occlusion test will run when START is pressed. See "Upstream Occlusion Testing," 5-18. 	

Table 6-2 Alarm Messages and Responses — continued

Alarm Message	Situation/Action	
EMPTY	Situation: The fluid bag is empty.	
	Action:	
	1. Replace the fluid bag with a filled fluid bag.	
	2. Reprogram the fluid volume and prime as described in "Set the Fluid Volume in the Reservoir," 5-15 and "Prime the Tubing Set," 5-16.	
RELEASE PCA	Situation: The PCA button has been pressed continuously for 6 minutes.	
BUTTON	Action:	
	1. Release the PCA button.	
	 Advise the patient to press the PCA button briefly when requesting a PCA dose. NOTE: If this alarm occurs and the PCA button is not being pressed intentionally, the PCA button may have a mechanical or electronic fault. Do not use the pump. Take the pump out of service and contact your nearest authorized service center. 	

Table 6-2 Alarm Messages and Responses — continued

Alarm Message	Situation/Action	
SET NOT PRIMED PRESS ENTER	Situation: Air is detected in the tubing during the upstream occlusion test.	
Note: If no air is visibly present in the shorter end of the tubing set, reload the tubing set, ensuring the shorter end is not stretched.	 Action: Press Enter. The pump will display the START TO PRIME, ENTER TO PROCEED prompt. WARNING! The tubing set MUST NOT be connected to the patient while priming. 	
	 Press START: If the pump is configured as KEY+CODE or CODE ONLY, enter the security code at the 000 ENTER CODE prompt, and press Enter. If the pump is configured as KEY ONLY, unlock and lock the fluid bag cover at the UNLOCK THE COVER and LOCK THE COVER prompts. Priming begins (see "Prime the Tubing Set," 5-16). 	
	3. After the tubing set is primed, press Enter for the PUMP READY, START OR CLEAR prompt.	
	4. Press START to run the upstream occlusion test again and begin infusing.	

Table 6-2 Alarm Messages and Responses — continued

Alarm Message	Situation/Action
SOFTWARE VERSION	Situation: The software version does not match the pump configuration.
ERROR-RECONFIG	Action:
	1. Turn off the pump, and then turn it on again.
	2. Reconfigure the pump as described in the <i>Ipump Pain Management System</i> Device Configuration Manual.

Table 6-2 Alarm Messages and Responses — continued

Alarm Message	Situation/Action	
SYSTEM ERROR XX SERVICE PUMP	Situation: A system error has been detected by the microprocessor and the pump is inoperable. The two-character code (XX) refers to a specific malfunction as listed in the <i>Ipump Pain Management System Service Manual</i> .	
	Action:	
	1. Record the system error code.	
	2. Turn off the pump, and then restart the pump.	
	3. If no system error code is displayed, continue to use the pump.	
	4. If the same code or a new code is displayed after the restart, do not use the pump. Take the pump out of service and contact your nearest authorized service center.	

Table 6-2 Alarm Messages and Responses — continued

Alarm Message	Situation/Action	
UPSTREAM OCCLUSION	Situation: The pump has detected an occlusion or blockage between the fluid bag and the pumping mechanism that is preventing fluid flow. During an infusion, the infusion	
Note: Make sure the	stops.	
tubing set is not kinked or blocked upstream of the pump.	Action:	
	1. Open the cover and check the tubing and bag for closed clamps and kinks.	
	2. If no closed clamps or kinks are found, engage the distal slide clamp before opening the tubing door to check for tubing obstructions.	
	3. After clearing the occlusion, press START to resume the infusion.	
	NOTE: If the tubing door has been opened and closed, or if this alarm condition occurred during the upstream occlusion test, the upstream occlusion test will run before the infusion begins. See "Upstream Occlusion Testing," 5-18.	

Table 6-2 Alarm Messages and Responses — continued

Chapter 7. Preventive Maintenance

Baxter recommends performing preventive maintenance on an annual basis and cleaning after every use. If the device cannot be cleaned using the methods described herein or components are missing or damaged, discontinue use and notify the appropriate authorized service personnel.

Authorized Service Centers

In North America, call the Medication Delivery Global Technical Services Center at 1-800-THE-PUMP.

Outside North America, visit www.baxter.com/baxter_worldwide.html or call your Baxter customer service representative to locate the nearest service center.

Cleaning the Pump

Clean the pump and PCA button with a soft cloth, sparingly dampened with any of the cleaners listed in Table 7-1 on page 7-2.

Note: Some of the listed cleaners may not be available at your location. Use any of the available listed cleaners.

Cleaning the Carrying Case

To clean the Carrying Case refer to the tag located inside the case: Machine Wash, Cold Gentle Cycle, Non-Chlorine Bleach, Drip Dry.

Recommended Cleaner	Manufacturer	Cleaner	Disinfectant
Soapy water	n/a	XXX	
A solution of 10% bleach and water	n/a	XXX	XXX
LpH	STERIS Corporation	XXX	XXX
Septisol	STERIS Corporation	XXX	XXX
Super-Edisonite	Colgate-Palmolive Co.	XXX	
TOR or Hi-TOR Plus	Huntington Professional Products	XXX	XXX

Table 7-1 Recommended Cleaners

As you clean the pump, be careful that you:

- Do not spray the cleaner directly onto the pump.
- Do not use hard instruments for cleaning.
- Follow manufacturer's dilution instructions for concentrated cleaners.

Always clean/disinfect the pump and PCA button after each use as follows:

Type of use	Action
If the device has been in an isolation area	Select those agents from the list that both clean and disinfect.
If the device has been used on a patient	Clean/disinfect with an agent from the recommended list of cleaners before use on another patient.
If spills occur or the device is dirty	Clean as quickly as possible to minimize any potential difficulties with the solutions pooling and drying on the mechanism. If fluid enters the tubing channel, contact your local Baxter Service Center (see "Authorized Service Centers," 7-1).

! WARNING !

Liquids must not be allowed to enter the inside of the pump through the battery compartment, or through the power, printer, or PCA ports. Liquid ingress into the pump may cause the pump to fail or operate in an unintended manner during the current or future patient use.

CAUTION

The lpump Pain Management System is not waterproof and should not be immersed in water. Avoid getting liquids inside the pump. Air sensor functioning could be compromised or permanent damage may result. Do not use alcohol for cleaning.

CAUTION

Do not clean, disinfect, or sterilize any part of the device by autoclaving or with ethylene oxide gas. Doing so may damage the device and void the warranty. Only external parts of the device should be disinfected.

Preventive Maintenance Checklist

The following is a schedule of basic maintenance tasks that should be performed on the device.

Cleaning and Inspection		
Perform as required, but recommended after every use. NOTE: Clean using one of the recommended cleaners listed in Table 7-1 on page 7-2.		
Check	Action	
Housing	Clean housing and front panel as recommended in "Cleaning the Pump," 7-1. Check for cracks or large dents.	
Tubing door	Verify that the tubing door opens freely and that the latching mechanism operates properly when the door is closed.	
Labels	Clean as recommended in the cleaning instructions. Check for scratches, cuts, or obliterated words.	
AC adapter	Verify that the optional AC adapter is undamaged over the entire length of the cord and the molded plugs.	
Cover	Clean as recommended in "Cleaning the Pump," 7-1. Ensure that the cover is intact, fits properly when closed and locked, and has no obvious cracks or fractures.	
Pole clamp	Operates freely throughout range of motion. Check that the pump stays on IV pole.	
PCA button and cord	Clean as recommended in "Cleaning the Pump," 7-1. Ensure that the cord is intact and has no cuts or missing insulation, and that the connector and the PCA button are securely attached to the cord.	
Functional Testing		
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Perform as required, but recommended every 6 months.		
Check	Action	
Entire device	Schedule functional test by qualified biomedical personnel or authorized service personnel as specified in the <i>Ipump Pain Management System Service Manual</i> .	

Transporting and Storing the Pump

When unpacked, store the pump without the battery in a clean and dry environment to safeguard against prolonged exposure to dust and moisture. This storage area should meet the following environmental guidelines:

- Temperature range: -20°C to 60°C (-4°F to 140°F)
- Relative humidity: 10% to 95% (non-condensing)

If conditions fall outside these limits, Baxter recommends that the device be repackaged in the original shipping materials.

Note: When storing the pump, remove the 9-volt battery from the pump. Always store the pump with the tubing door closed.

Repair and Troubleshooting

The pump must be serviced only by authorized personnel who have completed the manufacturer's technical training program. Service documentation, including circuit diagrams, is available to approved service organizations upon request. Alternatively, the pump should be returned to Baxter for service.

While under Baxter's warranty, Service Agreement (optional), or lease agreement, the pump housing must not be opened by unauthorized personnel. Use an authorized Baxter service provider for service and repair. For service and repair information for this product, contact your local Baxter Service Center.

In the event that your pump needs to be returned for service, obtain a Return Authorization by contacting your local service center (see "Authorized Service Centers," 7-1). Shipping costs for all pumps returned to Baxter shall be paid for by the customer. The pump must be packed in its original container or in another Baxter approved container that will provide adequate protection during shipment. To ensure prompt return, a Baxter authorized service representative must be notified before shipping any pump for repair. When calling for service, please be prepared to provide code number and serial number of the pump. A brief written description of the problem should be attached to the pump when it is returned for service.

Baxter will not be responsible for unauthorized returns or for units damaged in shipment due to improper packaging.

Chapter 8. Accessories, Disposables, and Recommended Sets

Note: All items may not be available in your region. Contact your Baxter customer service representative for assistance.

Component	Description	Product Number
Bags	Empty 100 mL luer-lock bag	2L3256 2L3256K
	Empty 250 mL luer-lock bag	2L3257 2L3257K
	Empty Non-PVC IntraVia Spike Containers with PVC Ports 50 mL 150 mL 250 mL 500 mL	2B8019 2B8011 2B8012 2B8013
	Viaflex Bags in the following container sizes 50 mL 100 mL 150 mL 250 mL 500 mL	For specific product numbers, contact your local Baxter representative to determine the desired solution and container size.

Table 8-1 Accessories, Disposables, and Recommended Sets

Component	Description	Product Number
Administration Sets	2.6 m (104") Epidural Luer Lock Set	2L3504
NOTE: Sets' maximum	0.2 m (8") Anti-Reflux Y-Site Extension Set	2L3506
pressure is	1.8 m (72") Luer Lock Set * See WARNING at left.	2L3510 (US only)
2326 mmHg (45 psi).	2.5 m (101") Luer Lock Set * See WARNING at left.	2L3511 (US only)
NOTE: All pump sets have	2.7 m (107") Epidural Spike Set	2L3512
valves to minimize the	2.8 m (110") Air Eliminating Spike Set	2L3513
potential for free flow.	2.7 m (106") Air Eliminating Luer Lock Set	2L3520
! WARNING !	3.1 m (122") Epidural Spike Set for 500 mL Bag Cover	2L3522
Do not use (2L3510 or	3.1 m (123") Air Eliminating Spike Set for 500 mL Bag Cover	2L3523
2L3511) at flow rates below 0.5 ml /hr.	2.9 m (113") Air Eliminating Spike Set with Integral Y-Site	2L3525
	2.8 m (110") Air Eliminating Luer Lock Set with Integral Y-Site	2L3526
	3.2 m (126") Air Eliminating Spike Set with Integral Y-Site for 500 mL Bag Cover	2L3527
	0.9 m (36") Air Eliminating Extension Set	2N3347

 Table 8-1
 Accessories, Disposables, and Recommended Sets — continued

Component	Description	Product Number
Printer Accessories	Printer Adapter	2L3400
	Printer Adapter Cable	2L3402
Miscellaneous Options	Patient Controlled Analgesia Button	B069140003RP
	Locking Pole Mount Clamp (optional)	2L3211
	Non-locking Pole Mount Clamp (optional)	2L3212
	Pump Carrying Case (cloth)	2L3219
	Configuration Transfer Cable	2L3112
Locking Bag Covers	100 mL Cover	2L3218
	250 mL Cover	2L3220
	250E mL Cover	2L3217
	500 mL Cover	2L3221
AC Adapters	AC Adapter (100-120V) — US	2L3210
	AC Adapter (220-240V) — UK/Europe	2L3205K

Table 8-1 Accessories, Disposables, and Recommended Sets — continued



Component	Description
AC Power Requirements (when used with optional AC adapter)	With 2L3210 adapter: 100 to 120 VAC 60 Hz With 2L3205K adapter: 220 to 240 VAC 50 Hz, 700mA
DC Power Requirements	9V alkaline battery Typical operating time when operating at an intermediate rate of 1 mL/hr is approximately 140 hours. Typical operating time when operating at a rate of 10 mL/hr is approximately 76 hours.
Leakage Current	Less than 0.3 mA earth leakage (tested per UL 2601-1)
AC Adapter Cord (100-120V) — US	Approximately 1.8 m (5.9 feet) long
AC Adapter Cord (220-240V) — UK/Europe	Approximately 2.0 m (6.5 feet) long
Range of Programmable Flow Rates	0.1 to 90.0 mL/hr in 0.1 mL/hr increments
Maximum Infusion Under Single Fault Conditions	0.50 mL
Flow Rates	Basal Rate: 0.1 to 19.9 mL/hr
	Continuous Rate: 0.1 to 90.0 mL/hr
	PCA Dose, Bolus, and Priming Rate: 90.0 mL/hr

Chapter 9. Technical Specifications

Component	Description	
Flow Rate Accuracy	\pm 8% at 22°C to 23°C (71.6°F to 73.4°F) nominal; \pm 10% at the temperature extremes of 10°C (50°F) and 40°C (104°F). See "Environmental Operating Limits," 9-4.	
Time to Detect Downstream Occlusions	Occlusion alarm delay at 0.1 mL/hr is 2.5 hours (maximum)	
	Occlusion alarm delay at 5 mL/hr is 5.5 minutes (maximum)	
Bolus Volume Released after Downstream Occlusions are Corrected	Bolus volume after occlusion is 0.5 mL (maximum)	
Air-in-Line	Air-in-line alarm configured for HIGH sensitivity senses approximately 0.1 mL of air	
	Air-in-line alarm configured for LOW sensitivity senses approximately 0.5 mL of air	
Maximum Infusion Pressure Generated	The maximum infusion pressure generated prior to alarm activation is 2109 mmHg (41 psi)	
Downstream Occlusion Alarm Pressure	The downstream occlusion alarm pressure threshold is 1138 ± 517 mmHg (22 ± 10 psi)	
Operational Features	PCA Dose Volume Selections: 0.0 to 9.9 mL (in 0.1 mL increments)	
	Bolus Volume Selections: 0.0 to 49.9 mL (in 0.1 mL increments)	
	Bag Volume Selections: 1 to 1999 mL	
	Delay Time Selections: 1 to 240 minutes	
	History/Prescription Recall	

Component	Description	
Concentration Ranges	When units of mg are selected, the below values are limited to the same volumes as for prescriptions entered in mL.	
	0.1 mg/mL to 99.9 mg/mL in 0.1 mg/mL increments	
	$1\mu g/mL$ to 999 $\mu g/mL$ in 1 $\mu g/mL$ increments	
Security Features	Locking cover	
	3-digit programmable security code	
	Latched tubing door	
Indicators	Alphanumeric description via LCD display	
	Red Alert light	
	Green Infusing light	
	Audible tones: Minimum audible alarm sound level: 50 dBa	
Battery	9-volt alkaline	
Drive Mechanism	DC Motor, microprocessor-controlled, precision linear peristaltic pumping mechanism	
Printer Port	1200 Baud, 8 data bits, no parity and 1 stop bit	
Housing	Shock- and vibration-resistant Acrylonitrile Butadiene Styrene (ABS)	
Size	12.4 cm x 8.6 cm x 4.6 cm (4.9" x 3.4" x 1.8") without cover	

Component	Description		
Weight	495 grams (17.5 ounces) with 250E mL bag cover and without a battery		
Environmental Operating Limits	Temperature: 10°C to 40°C (50°F to 104°F)		
	Humidity: 30% to 75% relative humidity, non-condensing		
	Barometric Pressure: 700 to 1060 hPa (0.6908 to 1.046 atm)		
	! WARNING !		
	While the pump can operate in temperatures from 10°C to 40°C (50° F to 104°F), if used in temperatures below 15°C (59° F) or if cold solutions are used, air sensor functionality may be compromised. For maximum safety, move the pump to an environment above 15°C (59° F) and allow cold solutions to warm to appropriate operating temperatures before use.		
Environmental Storage and Transport Limits	Temperature: -20°C to 60°C (-4°F to 140°F)		
(unpackaged)	Humidity: 10% to 95% relative humidity (non-condensing, unpackaged)		
	Barometric Pressure: 500 to 1060 hPa (0.4935 to 1.046 atm)		
Options and Accessories	See "Accessories, Disposables, and Recommended Sets," 8-1.		

Recommended Practices

Connections of this pump to the same patient line with other infusion systems or accessories may alter the performance of the pump. Consult the manufacturer's instructions for use of the systems or accessories before proceeding. Outside the U.S., read document VDE0753-5 when performing parallel infusions.

To ensure that pump performance is maintained, authorized service personnel should perform preventive maintenance as described in Chapter 7, "Preventive Maintenance." Service personnel should refer to the *Ipump Pain Management System Service Manual* for information on procedures.

Flow Rate Accuracy of the System

The Ipump Pain Management System, using the appropriate Baxter administration sets as identified in Chapter 8, maintains flow rate accuracy with delivery errors not exceeding $\pm 8\%$ at 22°C to 23°C (71.6°F to 73.4°F) nominal and $\pm 10\%$ at the temperature extremes of 10°C (50°F) and 40°C (104°F).

Note that flow fluctuations can be caused by unusual conditions or combinations of conditions that may involve, but are not limited to, the following: fluid density, positive and negative pressure, and the environment. Flow fluctuations are most likely to occur when the conditions mentioned above are exacerbated or when the device is operated in conditions outside of its normal limits. See "Environmental Operating Limits," 9-4.

Startup Graph Description

The Startup Graph was developed in accordance with IEC 60601-2-24. The Startup data shown in the graph illustrates the startup performance of the Ipump Pain Management System during the first 24 hours of operation with a sampling period of 15 minutes.

WARNING! During upstream occlusion testing, the pump may withdraw up to 0.03 mL of fluid and subsequently deliver up to 0.09 mL of fluid at the end of the test period. If these volumes are clinically significant for the patient, please take the appropriate measures. See "Upstream Occlusion Testing" for more details.

A Startup Graph of flow versus time (Figure 9-1) illustrates initial stability with time. Even with proper components and set up, the flow of any manufacturer's pump may be erratic during the initial startup period. Therefore, we have included the startup, or stabilization data. It should be noted that as the time interval over which accuracy is measured is lengthened, all pumps show considerable improvement in flow accuracy.



Figure 9-1 Startup Graph Example

How Trumpet Graphs are Interpreted

The Trumpet Curve graph (Figure 9-2) provides a graphical view of the maximum deviation in flow rate from the programmed delivery rate for specific segments of delivery time. The horizontal axis does **not** represent elapsed delivery time, but rather acts as a graphical reference for selecting specific observation time intervals. The widest area of the trumpet curve (greatest deviation) reflects the smallest sampling intervals or observation windows. As the sizes of the sampling intervals increase (in minutes), the deviations in flow from the programmed delivery rate are reduced as the deviations are spread out over the longer periods of time. This results in the narrowing of the trumpet curve giving a more realistic representation of the device's average flow rate accuracy over longer intervals of time.

For example, if you were to look at the maximum and minimum percentage error points corresponding to the 60-minute interval point on the Observation Interval axis, you would be looking at the average flow variance for any 60-minute period throughout the infusion.

How Trumpet Graphs are Created

The Trumpet Curve graphs were developed in accordance with data collection and manipulation methods defined in IEC 60601-2-24.

The Trumpet Curve graphs were created in the following manner.

- Fluid from the device is collected at the set flow rates over 25 hours.
- Every 15 minutes, the cumulative weight of the fluid is recorded.
- The data from the collection period are divided into observation or time windows and the flow rate accuracy is determined for each window.
- The maximum and minimum deviations from the set flow rate for various window sizes (15, 60, 150, 330, 570, and 930 minutes) are plotted on a graph.
- These plotted points are connected to form the trumpet-shaped lines.

How Trumpet Graphs Can be Used

Trumpet Curve graphs can be important sources of information for the medical professional who must decide whether a certain infusion pump can be used with a particular medication. For example, when delivering a medication with a short half-life, very small deviations in flow over the course of an infusion would be desirable to ensure that the deviations in plasma level also remained small. The device's ability to deliver very closely to the programmed rate would ensure that the medication's efficacy was being maintained. In this example, the medical professional would be wise to select a device whose trumpet curve indicated a small or narrow range of deviations in flow rate.



Startup and Trumpet Graphs at 0.1 mL/hr



Startup and Trumpet Graphs at 3.0 mL/hr



List of Materials

Note: No natural latex was used in the manufacture of this pump.

- Acrylonitrile Butadiene Styrene (ABS)
- Polycarbonate (PC)
- Acetal + Polytetrafluoroethylene (PTFE)
- Polyester
- Nylon
- Synthetic rubber
- Brass (nickel-plated)
- Zinc (die-cast)
- Aluminum
- Stainless steel
- Iron (chrome-plated)
- Polyvinyl-Chloride (PVC)
- Polyphenyl Sulphone

Chapter 10. Electromagnetic Compatibility Statement

This statement and the information provided in the following tables are required by IEC 60601-1-2, second edition. The tables can be used to identify the EMC standards Ipump Pain Management System (hereinafter referred to as the "pump") was subjected to, the minimum test level identified in the standard, the level that the pump meets, and general guidance on the EMC environment. The pump is intended for use in the electromagnetic environment specified in the following tables. As with most microprocessor-based electronic products, the pump creates RF (radio frequency) energy as a side effect of its internal functions.

Precautions should be taken to avoid exposing the pump to powerful sources of electromagnetic radiation such as MRI (magnetic resonance imaging) and ESU (electro-surgical equipment).

Note: Portable and mobile communications equipment such as cell phones can affect medical electrical equipment such as the pump.

The connector testing exemption allowed by IEC 60601-1-2: 2001, Ed. 2.0 is being used for the pump PRINTER/COMM connector. This exemption from testing allows for performance that does not meet the ESD (electrostatic discharge) test levels required by IEC 60601-1-2: 2001, Ed. 2.0. The following symbol, located adjacent to the PRINTER/COMM connector is used to identify the connector as being sensitive to ESD:



Note: Table 10-2, *Guidance and Manufacturer's Declaration - Electromagnetic Immunity*, contains additional information that is required by IEC 60601-1-2: 2001, Ed. 2.0 in order to use the connector testing exemption.



The use of accessories and cables, other than those specified in the operator's manual, may result in increased emissions or decreased immunity of the pump.



The pump should not be used adjacent to or stacked with other electrical equipment. If adjacent or stacked use is necessary, the pump should be observed to verify normal operation in the configuration in which it will be used.

Table 10-1 Guidance and Manufacturer's Declaration - Electromagnetic Emissions

The pump is intended for use in the electromagnetic environment specified below. The customer or the user of the pump should assure that it is used in such an environment.

Emission Test	Compliance	Electromagnetic Environment - Guidance
RF emissions CISPR 11	Group 1	The pump uses RF energy only for its internal function. Therefore, its RF emissions are very low and are not likely to cause any interference in nearby electronic equipment.
RF emissions CISPR 11	Class A	The pump is suitable for use in all establishments other than domestic and those directly connected to the public low-voltage power supply network that supplies buildings used for domestic purposes
Harmonic emissions	Not applicable	that supplies buildings used for domestic purposes.
IEC 61000-3-2 Voltage	Not applicable	
fluctuations/flicker emissions		
IEC 61000-3-3		

Table 10-2 Guidance and Manufacturer's Declaration – Electromagnetic Immunity

The pump is intended for use in the electromagnetic environment specified below. The customer or the user of the pump should assure that it is used in such an environment.

Immunity Test	IEC 60601 Test Level	Compliance Level	Electromagnetic Environment - Guidance
Electrostatic discharge (ESD)	±6 kV contact	\pm 8 kV contact	Floors should be wood, concrete, or ceramic tile. If the floors are covered with synthetic material, the relative humidity should be at least 30%.
ILC 01000 4 2	\pm 8 kV air	± 8 kV air (1)	Functions normally except at PRINTER/COMM connector pins.
		± 15 kV air (2)	Pump may stop infusing and alarm at levels above ± 8 kV air.
		\pm 4 kV air (1)(2)	Avoid touching the PRINTER/COMM connector pins directly.

Immunity Test	IEC 60601 Test Level	Compliance Level	Electromagnetic Environment - Guidance
Electrical fast transient burst	\pm 2 kV for power supply lines	\pm 2 kV for power supply lines	Mains power quality should be that of a typical commercial or hospital environment.
IEC 61000-4-4	± 1 kV for input/ output lines	Not Applicable (3)	
Surge	\pm 1 kV differential mode	\pm 1 kV differential mode	Mains power quality should be that of a typical commercial or hospital environment.

mode

 $\pm 2 \,\text{kV}$ common

Table 10-2 Guidance and Manufacturer's Declaration – Electromagnetic Immunity — continued

mode

 $\pm 2 \,\mathrm{kV}$ common

IEC 61000-4-5

Immunity Test	IEC 60601 Test Level	Compliance Level	Electromagnetic Environment - Guidance
Voltage dips, short interruptions and voltage variations on power supply input lines IEC 61000-4-11	<pre><5% U_T (> 95% dip in U_T) for 0.5 cycle 40% U_T (60% dip in U_T) for 5 cycles 70% U_T (30% dip in U_T) for 25 cycles < 5% U_T (>95% dip in U_T) for 5 sec.</pre>	<pre><5% U_T (> 95% dip in U_T) for 0.5 cycle 40% U_T (60% dip in U_T) for 5 cycles 70% U_T (30% dip in U_T) for 25 cycles < 5% U_T (>95% dip in U_T) for 5 sec.</pre>	Mains power quality should be that of a typical commercial or hospital environment. If the user of the pump requires continued operation during power mains interruptions, it is recommended that the pump be powered from an uninterruptible power supply or a battery. User should always have battery installed per operator's manual. (4)
Power frequency (50/60 Hz) magnetic field IEC 61000-4-8	3 A/m	3 A/m 400 A/m (2)	Power frequency magnetic characteristic of a typical location in a typical commercial or hospital environment. Pump may stop infusing and alarm at levels above 3A/m.

Table 10-2 Guidance and Manufacturer's Declaration – Electromagnetic Immunity — continued

Table 10-2 Guidance and Manufacturer's Declaration – Electromagnetic Immunity — continued

Notes for Table 10-2		
Note 1	! WARNING !	
	The pins of the PRINTER/COMM connector should not be touched. The PRINTER/COMM connector should not have objects inserted into it other than the mating connector. ESD precautionary procedures should be used when inserting the mating connector into the connector.	
Át Á	It is recommended that all staff involved in the use or servicing of this device receive training in the ESD precautionary procedures. The ESD precautionary procedures should include:	
	 an introduction to the physics of electrostatic charge; the voltage levels that can occur in normal practice; the damage that can be done to electronic components by electrostatic discharge; an explanation of methods to prevent build up of electrostatic charge; an explanation on why to discharge one's body to earth or a large metal object; an explanation on bonding oneself by means of a wrist strap to earth prior to servicing. 	
Note 2	The pump was tested to the EMC requirements of IEC 60601-2-24: 1998. IEC 60601-2-24, the particular standard for infusion pumps, requires higher test levels.	
Note 3	Input/output lines are exempt because they are less than 3.0 meters long.	
Note 4	The pump automatically transfers to battery operation if there is a loss of mains power.	

Table 10-3 Guidance and Manufacturer's Declaration – Electromagnetic Immunity- for Life-Supporting Equipment and Systems

The pump is intended for use in the electromagnetic environment specified below. The customer or the user of the pump should assure that it is used in such an environment.

Immunity Test	IEC 60601 Test Level	Compliance Level	Electromagnetic environment - guidance
			Portable and mobile RF communications equipment should be used no closer to any part of the pump, including cables, than the recommended separation distance calculated from the equation applicable to the frequency of the transmitter.
			Recommended separation distance:
Conducted RF IEC 61000-4-6	3 Vrms 150 kHz TO 80 MHz outside ISM bands ^a	3 Vrms	$d=1.2\sqrt{P}$
	10 Vrms 150 kHz to 80 MHz in ISM bands ^b	3 Vrms (3)	$d=4\sqrt{P}$

Table 10-3 Guidance and Manufacturer's Declaration – Electromagnetic Immunity- for Life-Supporting Equipment and Systems — continued

Immunity Test	IEC 60601 Test Level	Compliance Level	Electromagnetic environment - guidance
Radiated RF IEC 61000-4-3	10 V/m 80 MHz to 2.5 GHz	3 V/m (3) 10V/m(3)	d=4\sqrt{P} 80 MHz to 800 MHz d=7.7\sqrt{P} 800 MHz to 2.5 GHz
			where <i>P</i> is the maximum output power rating of the transmitter in watts (W) according to the transmitter manufacturer and <i>d</i> is the recommended separation distance in meters (m). ^b
			Field strengths from fixed RF transmitters, as determined by an electromagnetic site survey ^c , should be less than the compliance level in each frequency range. ^d
			Interference may occur in the vicinity of equipment marked with the following symbol:
			(((•)))
			Pump may stop infusing and alarm at levels above 3V/m.

Table 10-3 Guidance and Manufacturer's Declaration – Electromagnetic Immunity- for Life-Supporting Equipment and Systems — continued

Notes for Table 10-3		
Note 1	At 80 MHz and 800 MHz, the higher frequency range applies.	
Note 2	These guidelines may not apply in all situations. Electromagnetic propagation is affected by absorption and reflection from structures, objects, and people.	
Note 3	The pump was tested to the EMC requirements of IEC 60601-2-24: 1998. IEC 60601-2-24, the particular standard for infusion pumps, requires higher test levels.	
(a)	The ISM (industrial, scientific and medical) bands between 150 kHz and 80 MHz are 6.765 MHz to 6.795 MHz; 13.553 MHz to 13.567 MHz; 26.957 MHz to 27.283 MHz; and 40.66 MHz to 40.70 MHz.	

Table 10-3 Guidance and Manufacturer's Declaration – Electromagnetic Immunity- for Life-Supporting Equipment and Systems — continued

(b)	The compliance levels in the ISM frequency bands between 150 kHz and 80 MHz and in the frequency range 80 MHz to 2.5 GHz are intended to decrease the likelihood that mobile/portable communications equipment could cause interference if it is inadvertently brought into patient areas. For this reason, an additional factor of 10/3 is used in calculating the recommended separation distance for transmitters in these frequency ranges.
(c)	Field strengths from fixed transmitters, such as base stations for radio (cellular/cordless) telephones and land mobile radios, amateur radio, AM and FM radio broadcast, and TV broadcast cannot be predicted theoretically with accuracy. To assess the electromagnetic environment due to fixed RF transmitters, an electromagnetic site survey should be considered. If the measured field strength in the location in which the pump is used exceeds the applicable RF compliance level above, the pump should be observed to verify normal operation. If abnormal performance is observed, additional measures may be necessary, such as reorienting or relocating the pump.
(d)	Over the frequency range 150 kHz to 80 MHz, field strengths should be less than 3 V/m.

Table 10-4 Recommended Separation Distances Between Portable and Mobile RF Communications Equipment and the Pump – for Life-Supporting Equipment and Systems

The pump is intended for use in an electromagnetic environment in which radiated RF disturbances are controlled. The customer or the user of the pump can help prevent electromagnetic interference by maintaining a minimum distance between portable and mobile RF communications equipment (transmitters) and the pump as recommended below, according to the maximum output power of the communications equipment.

Rated Maximum	Separation Distance According to Frequency of Transmitter (m)				
Output Power of Transmitter (W)	150 kHz to 80 MHz outside ISM ban <u>d</u> s d=1.2√P	150 kHz to 80 MHz in ISM b <u>a</u> nds d=4√P	80 MHz to 800 MHz d=4√P	800 MHz to 2.5 GH <u>z</u> d=7.7√P	
0.01	0.12	0.40	0.40	0.77	
0.1	0.38	1.3	1.3	2.4	
1	1.2	4.0	4.0	7.7	
10	3.8	13	13	24	
100	12	40	40	77	

Ipump Pain Management System Operator's Manual

Notes for Table 10-4		
For transmitters rated at a maximum output power not listed above, the recommended separation distance d in meters (m) can be estimated using the equation applicable to the frequency of the transmitter, where P is the maximum output power rating of the transmitter in watts (W) according to the transmitter manufacturer.		
Note 1	At 80 MHz and 800 MHz, the separation distance of the higher frequency range applies.	
Note 2	The ISM (industrial, scientific and medical) bands between 150 kHz and 80 MHz are 6.765 MHz to 6.795 MHz; 13.553 MHz to 13.567 MHz; 26.957 MHz to 27.283 MHz; and 40.66 MHz to 40.70 MHz.	
Note 3	An additional factor of 10/3 is used in calculating the recommended separation distance for transmitters in the ISM frequency bands between 150 kHz and 80 MHz and in the frequency range 80 MHz to 2.5 GHz to decrease the likelihood that mobile/portable communications equipment could cause interference if it is inadvertently brought into patient areas.	
Note 4	These guidelines may not apply in all situations. Electromagnetic propagation is affected by absorption and reflection from structures, objects, and people.	



Glossary

Term	Definition
AC	Alternating Current
alarm	An event, marked by a flashing ALERT LED, repeating alert tone, and specific display message that signals a condition requiring a response by the operator and stops any motor movement (<i>see also: system alarm</i>).
alarm log	A record of pump system alarms by date and time, maintained in non-volatile memory even though the power is turned off.
alert	An event, marked by a flashing ALERT LED, repeating alert tone, and specific message (unless otherwise indicated), that provides important status information or signals a condition requiring a response by the operator.
attempt	The patient action (either the depression of the PCA button or START key) intended to initiate a PCA dose.
basal rate	The programmed continuous infusion rate when the pump is operating in Basal+PCA mode.
bolus	The quantity of drug that, if programmed, is either delivered automatically at the start of therapy, or initiated by the clinician during the course of therapy.
concentration	The programmed amount of drug in milligrams or micrograms per milliliter of fluid.

Term	Definition
configuration group	A collection of functionally related configuration settings contained in the configuration record.
configuration record	A data block, maintained in nonvolatile memory, that consists of settings that enable, disable, control, or limit specific pump features and functions. The configuration record can be modified by the operator in a special mode accessible by a security code.
continuous rate	The programmed continuous infusion rate when the pump is operating in CONT mode.
critical data	Data that are critical to the operation of the pump, including prescription, configuration, and historical data.
delay	The programmed time interval that must elapse between the start of therapy and the initial PCA dose or between the start (of delivery) of one PCA dose and the start of the next PCA dose.
Doses per Hour Limit	The programmed maximum number of PCA doses that may be delivered in a one-hour period.
event log	A record of significant operator actions that occur during a single therapy, and related data; each action entry is date- and time-stamped, and the event log is maintained in non-volatile memory.
fluid volume	Programmed initial amount of fluid in the infusion bag.
Four Hour Limit	The programmed maximum volume of a drug that may be delivered in a four-hour period.
Ipump Device or System	Ipump Pain Management System

Term	Definition
initial bolus	(Sometimes referred to as a "Loading Dose".) The bolus dose delivered automatically at the start of therapy.
INITIAL Rx	The purpose of this feature is to support standardized therapy. The word INITIAL represents that the prescription saved in the pump is the first (or initial) prescription set for the previous patient.
INJ/ATT shift total	The total number of injections and attempts since the start of therapy or since the operator last cleared the total for the current shift.
LCD	Liquid Crystal Display
LED	Light Emitting Diode
mg	Milligram
mL	Milliliter
One Hour Limit	The programmed maximum volume of drug that may be delivered in a one-hour period.
operator, user	A professional healthcare person (clinician or biomedical engineer).
PCA	Patient Controlled Analgesia
PCA dose	The programmed volume of drug to be injected when requested by the patient.

Term	Definition
Prescription (Rx)	The complete set of program data including infusion mode, units, and, where applicable, concentration, PCA dose size, delay, dose limit, infusion rate and bolus size.
shift total	The calculated volume of fluid given since the start of therapy or since the operator last cleared the shift total.
system alarm	An event, marked by a flashing ALERT LED, system alarm tone, and error message, generated by the pump in response to an unrecoverable system failure.
therapy	A course of treatment using a programmed prescription and initiated by a START key press, during which a patient may receive one or more bolus doses, one or more PCA doses, and/or a continuous infusion.
therapy history	A collection of data, maintained in nonvolatile memory, that relates to the most recent or current therapy, consisting of the prescription data, current alarm status, and infusion totals (hourly, by shift, and for the entire therapy).
total given	The calculated volume of fluid given since the start of therapy.
μg	Microgram
volume remaining	The calculated amount of fluid left in the infusion bag.
WEEE	Waste Electrical and Electronic Equipment Directive (refer to page 1-8).
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